Dhampur Bio Organics Limited



Date: 27.11.2025

To,

The Director
Ministry of Environment, Forest & Climate Change
Kendriya Bhawan, 5th Floor, Sector "H" Aliganj
Lucknow (Uttar Pradesh)

Subject: Six Monthly Compliance Report of Environmental Clearance for expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power by M/s **Dhampur Bio-organics Limited, Unit: Meerganj, Division: Sugar,** at Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504 for the period of April, 2025 to September, 2025.

EC Identification No. EC23B025UP120189, dated March 27th, 2023 & File No: 7410-6909

Reg: Submission of Six-Monthly Compliance Report for Period of April, 2025 to September, 2025.

Dear Sir,

This is in connection to above mentioned subject we are hereby submitting the six-monthly compliance report of the conditions of Environmental Clearance for expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power by M/s Dhampur Bio-organics Limited, Unit: Meerganj, Division: Sugar, at Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504 for the period of April, 2025 to September, 2025. along with annexures as follows:

- 1. Annexure-01: Copy of CTO (Air and Water),
- 2. Annexure-02: Copy of Environmental Clearance
- 3. Annexure-03: Test Report
- 4. Annexure-04: Copy of published information

Requesting you to accept the hard and soft copy reports submitted for information please.

Thanking You,

Your's sincerely

M/s Dhampur Bio-organics Limited

Unit: Meerganj, Division: Sugar

Authorized Signatory

EC Compliance April, 2025 to September, 2025

SIX-MONTHLY ENVIRONMENTAL COMPLIANCE REPORT OF STIPULATED CONDITIONS OF ENVIRONMENTAL CLEARANCE

(April, 2025 to September, 2025)

For

PROPOSED EXPANSION OF EXISTING SUGAR UNIT FROM 5000 TCD TO 11000 TCD ALONG WITH 43.5 MW CO GEN POWER

By

M/s Dhampur Bio-organics Limited Unit: Meerganj, Division: Sugar

At

Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504

For Submission to:
Ministry of Environment, Forest & Climate Change
(Regional Office, Lucknow)

Submitted By:

M/s Dhampur Bio-organics Limited Unit: Meerganj, Division: Sugar

EC Compliance April, 2025 to September, 2025

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EC Compliance April, 2025 to September, 2025

CHAPTER No. 01: INTRODUCTION AND PROJECT DESCRIPTION

Six monthly environmental compliance/status report is submitted for Proposed expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power by M/s Dhampur Bio-organics Limited, Unit: Meerganj, Division: Sugar for the period of April, 2025 to September, 2025. The Project is located at at Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504. Prior Environment Clearance was obtained from State Level Environment Impact Assessment Authority, Uttar Pradesh wide EC Identification No. EC23B025UP120189, dated March 27th, 2023. & File No.: 7410-6909. Consolidated Consent & Authorization obtained for the project Vide Ref No.-225489/UPPCB/Bareilly (UPPCBRO)/CTO/both/BAREILLY/2024, dated 24/02/2025 for validity upto 31/12/2026. Copy of CTO is attached here as Annexure-1. Unit is currently operating at 9000 TCD.

Environmental mitigation measures described in Environmental Management Plan are being implemented during operation phase. M/s Dhampur Bio-organics Limited, Unit: Meerganj, Division: Sugar management team is fully conscious about Environmental Management and enhancing green belt development in project surrounding area.

Six monthly compliance/status reports for **April**, **2025 to September**, **2025** for conditions stipulated in the Environmental Clearance letter issued by SEIAA, UP is enclosed as **Annexure-2**. Photographs view of implemented mitigation measures are also attached for the ready reference as Photo Documentation.

EC Compliance April, 2025 to September, 2025

CHAPTER No. 02: COMPLIANCE OF STIPULATED CONDITIONS OF ENVIRONMENTAL CLEARANCE

Name of the Project: Proposed expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power at Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504. by M/s Dhampur Bio-organics Limited, Unit: Meerganj, Division: Sugar.

EC Identification No. EC23B025UP120189, dated March 27th, 2023. & File No.: 7410-6909

Period of Compliance Report: April, 2025 to September, 2025

ге	Period of Compliance Report: April, 2025 to September, 2025			
Sr.	Condition	Reply		
No.		- 0		
	SPECIFIC CONDITION	N:		
i.	Notification dated 14.01.2016 of MoEF&CC regarding discharge of treated effluent shall be complied with.	Point is noted and same is being complied. Discharge of treated waste water is being discharged as per MoEF&CC Guidelines.		
ii.	Directions/suggestions given during public hearing and commitment made by the project proponent should be strictly complied.	Complied.		
iii.	Ash generated will be stored in dedicated areas with proper fencing.	Fly ash generated is being provided to brick manufacturer.		
iv.	The project proponent will install 3 CAAQMS in consultation with UPPCB.	CAQMS System have installed. EC Amendment has been received. Regular Ambient Air Quality monitoring is being done by NABL accredited 3rd party Laboratory.		
v.	Three tier green belt shall be developed with native species all along the periphery of the project. Site survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years (Miyawaki method to be adopted for plantation).	Green belt has been already developed within premises. Approx. 33 % area has been developed as green belt and it shall be maintained.		
vi.	Performance test shall be conducted on all pollution control system every year and report shall be submitted to regional office of the MoEF and CC.	Point is noted and complied.		
vii.	Greening and paving shall be implemented in the plant area to arrest soil erosion and dust pollution exposed soil surface.	Condition noted and complied		

viii.	Properly covered vehicles shall be used while transporting material and product.	Covered trucks are being utilised in transportation of Bagasse and Fly
V 1114	transpersing material and product	ash.
ix.	Allergy test should also be included in health checkup of works.	Health check-up of employee has been done on regular basis.
х.	Industry should comply with the CPCB charter guidelines for sugar units and treated water shall be used for the different purposes as per the requirement in industry.	Condition noted and complied.
xi.	Industry shall comply in a time bound manner with the revised CCR plan submitted to the Directorate of Environment and submit the compliance progress time to time to the concerned authority.	Condition noted and is being complied.
	STANDARD ENVIRONMENTAL CLEARA	ANCE CONDITIONS:
·	Statutory Compliance	
i	The project proponent shall obtain forest clearance	Not applicable as there is no forest land involved in existing project and
	under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-	no forest is situated within 10 km
	forest purpose involved in the project.	radius.
ii	The project proponent shall obtain clearance from the	Not applicable.
	National Board for Wildlife, if applicable.	
iii	The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan/ Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report. (In case of the presence of schedule-I species in the study area).	No schedule-I species is found in study area; hence this condition is not applicable.
iv	The project proponent shall obtain Consent to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State Pollution Control Board/ Committee.	The unit has obtained Consent to Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the water (Prevention & Control of Pollution) Act, 1974 from Uttar Pradesh Pollution Control Board for existing capacity. Copy of CTO (Air & water) is enclosed as Annexure-1.
V	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.	Hazardous waste generated is being disposed as per the Hazardous Waste Management Rules 2016.

		Copy of Hazardous Waste
		Authorisation as Annexure-1.
vi	The company shall strictly comply with the rules and guidelines under Manufacture, Storage and import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.	Point is noted and same shall be implemented as per rules and guidelines under Manufacture, Storage and import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time.
II	Air Quality Monitoring and Preservation:	
i	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connect to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Unit has installed 24 x 7 continuous emission monitoring system at process stacks.
ii	The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM ₁₀ and PM _{2.5} in reference to PM emission, and SO ₂ and NO _X in reference to SO ₂ and NO _X emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	Point is noted and Four locations for ambient air quality monitoring has been identified. Monitoring has been done at identified sites. Monitoring report enclosed as Annexure-3.
iii	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.	Stack monitoring has been done by third party monitoring at the time of industry operation.
iv	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Both the boilers (80 TPH & 50 TPH) are equipped with individual wet scrubber and common stack height of 50 meter from ground level.
v	The National Ambient Air Quality Emission Standard issued by the Ministry vide G.S.R No. 826(E) dated 16 th November, 2009 shall be complied with.	Ambient air quality monitoring has been done at four locations. Test report enclosed as Annexure-3.

vi	Sulphur content should not exceed 0.5% in the coal	Point is noted and only Bagasse is
V1	for use in coal fired boilers to control particulate	being used as fuel in Boiler.
	emissions within permissible limits (as applicable).	In Bagasse, sulphur level is
	The gaseous emissions shall be dispersed through	negligible in fuel.
	stack of adequate height as per CPCB/ SPCB	negrigiole in fuel.
	guidelines.	
vii	The D.G. sets shall be equipped with suitable	Point is noted and complied.
VII		Form is noted and complied.
	pollution control devices and the adequate stack	
	height so that the emissions are in conformity with the	
:::	extant regulations and the guidelines in this regard.	This is Green Come Come it
viii	Storage of raw materials, coal etc shall be either stored	This is Sugar Cane Crushing unit.
	in silos or in covered areas to prevent dust pollution	Bagasse yard already provided
	and their other fugitive emissions.	which is adequate at expanded
		capacity also.
III	Water Quality Monitoring and Preservation	
i	For online continuous monitoring of effluent, the unit	Continuous online monitoring
	shall install web camera with night vision capability	system has been installed and
	and flow meters in the channel/drain carrying effluent	connected to CPCB online server.
	within the premises (applicable in case of the projects	
	achieving ZLD) and connected to SPCB and CPCB	
	online servers.	
ii	Zero Liquid Discharge shall be ensured and no	This is sugar unit; surplus treated
	waste/treated water shall be discharged outside the	water has been discharge as per the
	premises.	consent condition.
iii	Process effluent / any wastewater shall not be allowed	Separate storm water drain has been
	to mix with storm water. The storm water from the	provided. Storm water from the
	premises shall be collected and discharged through a	premises shall be collected and
	separate conveyance system.	discharged.
iv	The effluent discharge shall conform to the standards	Point is noted and same is being
	prescribed under the Environment (Protection) Rules,	complied. Generation of waste water
	1986, or as specified by the State Pollution Control	and discharge of treated waste water
	Board while granting Consent under the Air/ Water	is being discharged as per UPPCB
	Act, whichever is more stringent.	and CPCB norms.
V	Total fresh water requirement shall not exceed the	After expansion fresh water
	proposed quantity or as specified by the Committee.	requirement has been 1760 KLD and
	Prior permission shall be obtained from the concerned	same is being abstracted.
	regulatory authority/ CGWA in this regard.	
Vi	Industrial/trade effluent shall be segregated into High	This is sugar unit therefore;
	COD/TDS and Low COD/TDS effluent streams. High	wastewater generated is being
	TDS/COD shall be passed through stripper followed	treated in ETP, which comprises of
	by MEE and ATFD (agitated thin film drier). Low	of Bar Screen, Oil & Grease trap,
	TDS effluent stream shall be treated in ETP and	chemical Mixing, Equalization,

	treated effluent shall conform to the standards	
		Primary Clarifier, Aeration, Secondary Clarifier, MGF, ACF,
	prescribed under the Environment (Protection) Rules,	1
	1986 and treated water from ETP shall be used for	Decanter and Sludge Drying beds.
•••	irrigation.	
vii.	The company shall harvest rain water from the roof	Industry already constructed rain
	tops of the buildings and storm water drain to recharge	water harvesting pit within premises
	the ground water and utilize the same for different	for rain water harvesting.
	industrial operations within the plant.	Industry also adopted village pond to
		ensure artificial recharge of rain
		water.
IV	Noise Monitoring and Preservation	
i	Acoustic enclosure shall be provided to D.G. set for	Acoustic enclosure is provided with
	controlling the noise pollution.	DG set for controlling the noise
		pollution.
ii	The overall noise levels in and around the plant area	Acoustic enclosure and silencer has
	shall be kept well within the standards by providing	been provided for plant and
	noise control measures including acoustic hoods,	machinery to reduce noise level.
	silencers, enclosures etc. on all sources of noise	Ambient Noise Monitoring has been
	generation.	done at three locations. Test report
	Seneration	enclosed as Annexure-3.
iii	The amount noise levels should conform to the	Noise monitoring has been done at
111	standards prescribed under E(P)A Rules, 1986 viz. 75	three locations and Test report
	dB(A) during day time and 70 dB(A) during night	enclosed as Annexure-3.
	time.	chelosed as Afficaute-3.
V	Energy Conservation Measures	
i		The unit will have mademed LED
1	The energy sources for lighting purpose shall preferably by LED based.	The unit will have preferred LED
	preferably by LED based.	Lighting in the campus for proposed
X / T	XX7 A NA	expansion.
VI	Waste Management	TT 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
i	Hazardous chemicals shall be stored in tanks, tanks	Hazardous chemical is being / shall
	farms, drums, carboys etc. Flame arresters shall be	be stored as per rules and guidelines
	provided on tank farm and the solvent transfer through	under Manufacture, Storage and
	pumps.	l -
		(MSIHC) Rules, 1989 as amended
		time to time.
ii	Process organic residue and spent carbon, if any shall	No Process organic residue and spent
	be sent to cement industries. ETP sludge, process	carbon are generated.
	inorganic & evaporation salt shall be disposed off to	ETP sludge is being provided to
	the TSDF.	farmer which is being utilised as
		manure.
		Fly ash generated is being provided
		to brick manufacturer.
ii	pumps. Process organic residue and spent carbon, if any shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to	import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. No Process organic residue and spent carbon are generated. ETP sludge is being provided to

iii	The	e company shall undertake waste minimization	-
	mea	asures wherever feasible as below:	
	a.	Metering and control of quantities of active ingredients to minimize waste.	The unit has metered all necessary flow points as per CPCB / UPPCB guidelines.
	b.	Reuse of by-products from the process as raw	Treated water from ETP is being
		materials or as raw material substitutes in other	utilised in Process.
		processes.	
	c.	Use of automated filling to minimize spillage.	Condition noted and complied.
	d.	Use of Close Feed system into batch reactors.	Not applicable.
	e.	Venting equipment through vapour recovery system.	Not applicable.
	f.	Use of high-pressure hoses for equipment	Not applicable.
		clearing to reduce wastewater generation.	
VII	Gr	een Belt	
i.	Gre	en belt shall be developed in an area equal to 33%	33 % of total project land has been
	of	the plant area with a native tree species in	provided as Green Belt.
	acc	ordance with CPCB guidelines. The greenbelt	
		ll inter alia cover the entire periphery of the plant.	
VIII		ety, Public Hearing and Human Health Issues	
i		ergency preparedness plan based on the Hazard	Disaster management plan for
		ntification and Risk Assessment (HIRA) and	project has been prepared and same
		aster Management Plan shall be implemented.	is being implemented.
ii		e PP shall provide Personal Protection Equipment	Personal Protection Equipment
	(PP	(E) as per the norms of Factory Act.	(PPE) like Goggles, safety boots,
:::	Т	ining about the immental to all annularizes an enfate.	safety helmets etc.
iii		ining shall be imparted to all employees on safety	Training is imparted to all
		health aspects of chemicals handling. Pre- ployment and routine periodical medical	health aspects of chemicals handling.
	-	minations for all employees shall be undertaken on	neutri aspects of elicilicats handling.
		ular basis. Training to all employees on handling	
	_	chemicals shall be imparted.	
iv	Pro	vision shall be made for the housing of	Necessary infrastructure and
	con	struction labour within the site with all necessary	facilities such as fuel for cooking,
	infi	rastructure and facilities such as fuel for cooking,	mobile toilets, mobile STP, safe
		bile toilets, mobile STP, safe drinking water,	drinking water, medical health care,
		dical health care, creche etc. The housing may be	creche etc has been provided to
		the form of temporary structures to be removed	Construction labour.
		er the completion of the project.	
V		cupational health surveillance of the workers shall	Occupation health surveillance of the
		done on a regular basis and records maintained as	workers is done on a regular basis
	per	the Factories Act.	and records has been maintained.

vi	There shall be adequate space inside the plant	Sufficient parking has been provided
	premises earmarked for parking of vehicles for raw	and same will be utilised after
	materials and finished products. And no parking to be	expansion.
	allowed outside on public places.	
IX	Corporate Environmental Responsibility	
i	The project proponent shall comply with the	Point is noted and complied.
	provisions contained in this Ministry's OM vide F.No.	
	22-65/2017-IA.III dated 1 st May 2018, as applicable,	
	regarding Corporate Environment Responsibility.	
ii	The company shall have a well laid down	The company is having an
	environmental policy duly approve by the Board of	environmental policy duly approved
	Directors. The environmental policy should prescribe	by the Board of Directors.
	for standard operating procedures to have proper	
	checks and balances and to bring into focus any infringements/ deviation/ violation of the	
	environmental/ forest/ wildlife norms/ conditions. The	
	company shall have defined system of reporting	
	infringements/ deviation/ violation of the	
	environmental/ forest/ wildlife norms/ conditions and/	
	or shareholders/ stake holders. The copy of the board	
	resolution in this regard shall be submitted to the	
	MoEF&CC as a part of six-monthly report.	
iii	A separate Environmental Cell both at the project and	The unit has organized an
	company head quarter level, with qualified personnel	Environmental Cell to take care of all
	shall be set up under the control of senior Executive,	concerning stipulated conditions
	who will directly to the head of the organization.	regarding environment.
iv	Action plan for implementing EMP and	Point is noted and complied.
	environmental conditions along with responsibility matrix of the company shall be prepared and shall be	
	duly approved by competent authority. The year wise	
	funds earmarked for environmental protection	
	measures shall be kept in separate account and not to	
	be diverted for any other purpose. Year wise progress	
	of implementation of action plan shall be reported to	
	the Ministry/ Regional Office along with the Six-	
	Monthly Compliance Report.	
v	Self-environmental audit shall be conducted annually.	Point is noted and complied.
	Every three years third party environmental audit shall	
	be carried out.	
X	Miscellaneous	
i	The project proponent shall make public the	The copy of published information
	environmental clearance granted for their project	(in newspapers) regarding grant of
	along with the environmental conditions and	

	cofoguards at their east by manifestative advantising it	Environmental Classes as a sealars
	safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website	Environmental Clearance is enclosed here with as Annexure-4 .
	permanently.	
ii	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Point is noted and compliance.
iii	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Condition noted and complied.
iv	The project proponent shall monitor the criteria pollutants level namely; PM ₁₀ , SO ₂ , NO _X (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Online Monitoring System has been provided at the outlet of ETP. Same is displayed.
V	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Condition noted and complied.
vi	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Unit has submitted environmental statement in Form-V as per schedule.
vii	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Condition noted and complied
viii	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	Point is noted and complied.

ix	The project proponent shall abide by all the	Condition noted and complied.
111	commitments and recommendations made in the EIA/	Condition noted and compiled.
	EMP report, commitment made during Public Hearing	
	and also that during their presentation to the Expert	
	Appraisal Committee.	
X	No further expansion or modifications in the plant	Point is noted and agreed.
A	shall be carried out without prior approval of the	1 ome is noted and agreed.
	Ministry of Environment, Forests and Climate Change	
	(MoEF&CC).	
xi	Concealing factual data or submission of false/	No any Concealing of factual data
AI	fabricated data may result in revocation of this	has been done.
	environmental clearance and attract action under the	has occir done.
xii	provisions of Environment (Protection) Act, 1986. The Ministry may revoke or suspend the clearance, if	Condition noted and agreed.
XII	implementation of any of the above conditions is not	Condition noted and agreed.
	satisfactory.	
xiii		Condition noted and agreed.
XIII	The Ministry reserves the right to stipulate additional	Condition noted and agreed.
xiv	conditions if found necessary.	Condition noted and armed
XIV	The Company in a time bound manner shall	Condition noted and agreed.
	implement these conditions.	Candition noted and consid
XV	The Regional Office of this Ministry shall monitor	Condition noted and agreed.
	compliance of the stipulated conditions. The project	
	authorities should extend full cooperation to the	
	officer (s) of the Regional Office by furnishing the	
	requisite data/ information/ monitoring reports.	
xvi	The above conditions shall be enforced, inter-alia	Condition noted and agreed.
	under the provisions of the Water (Prevention &	
	Control of Pollution) Act, 1974, the Air (Prevention &	
	Control of Pollution) Act, 1981, the Environment	
	(Protection) Act, 1986, Hazardous and Other Wastes	
	(Management and Transboundary Movement) Rules,	
	2016 and the Public Liability Insurance Act, 1991	
	along with their amendments and Rules and any other	
	orders passed by the Hon'ble Supreme Court of India/	
	High Courts and any other Court of Law relating to	
	the subject matter.	
xvii	Any appeal against this EC shall lie with the National	Condition noted and agreed.
	Green Tribunal, if preferred, within a period of 30	
	days as prescribed under Section 16 of the National	
	Green Tribunal Act, 2010.	

EC Compliance April, 2025 to September, 2025

CHAPTER No. 03 DETAILS OF ENVIRONMENTAL MONITORING

3.1 AMBIENT AIR QUALITY MONITORING

3.1.1 Ambient air Quality Monitoring Stations

Ambient air quality monitoring has been carried out 04 locations to assess the ambient air quality. This will enable to have analytical understanding about air quality and the changes in the air environment in the study area with respect to the condition prevailing. The locations of the ambient air quality monitoring stations are given in **Table-3.1**: -

Table-3.1:
Details of Ambient Air Quality Monitoring Stations

		_	•	
Sr.	Location	Location Name/	Environmental Setting	Date of
No.	Code	Description	of surrounding	Monitoring
1.	A A O 01	Near Main Gate	Industrial	21.09.2025 to
1.	AAQ - 01	Near Main Gale	industriai	22.09.2025
2	440.02	Villaga, Nagaria Cadat	D 11 (11	
2.	AAQ - 02	Village: Nagaria Sadat	Residential	22.09.2025
2	110 02	Villaga, Istan	Donidontial	22.09.2025 to
3.	AAQ - 03	Village: Jatan	Residential	23.09.2025
4	110 01	Willege Circlinati	Donidontial	22.09.2025 to
4.	AAQ - 04	Village: Sindhauli	Residential	23.09.2025

AAQ - 01: Near Main Gate

The sampler was placed Near Main Gate and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

AAQ - 02: Village: Nagaria Sadat

The sampler was placed at Village: Nagaria Sadat and was free from any obstructions. Surroundings of the sampling site represent residential environmental setting.

AAQ - 03: Village: Jatan

The sampler was placed at Village: Jatan and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

AAQ - 04: Village: Sindhauli

The sampler was placed at Village: Sindhauli and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

3.1.2 Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Respirable Suspended Particulate Matter (PM₁₀)
- Fine Particulate Matter (PM_{2.5})
- Sulphur Dioxide (SO₂)
- Oxides of Nitrogen (NO_X)

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The duration of sampling of PM_{10} , $PM_{2.5}$, SO_2 and NO_X was 24 hourly continuous sampling per day duration monitoring. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards.

The air samples were analyzed as per standard methods specified by Indian Standards (IS: 5182). The techniques used for ambient air quality monitoring and minimum detectable levels are given in **Table-3.2**.

Fine Particulate Sampler instruments have been used for monitoring Particulate Matter 2.5 ($PM_{2.5}$ i.e. <2.5 microns), and Respirable Dust Sampler with gaseous sampling attachment was used for sampling Respirable fraction (<10 microns), gaseous pollutants like SO_2 , and NOx.

Table-3.2:
Techniques used for Ambient Air Quality Monitoring

Sr. No	Parameter	Technique	Range of testing /limit of detection
1.	Respirable Suspended Particulate Matter (PM ₁₀)	Respirable Dust Sampler, with cyclone separator, Gravimetric Method	5.0 - 1200
2.	Fine Particulate Matter (PM _{2.5})	Fine Particulate Sampler, Gravimetric Method	2.0 - 500
3.	Sulphur dioxide	Modified West and Gaeke	5.0 - 1050
4.	Oxides of Nitrogen	Jacob & Hochheiser	6.0 - 750

3.1.3 Ambient Air Quality Monitoring Results Near Main Gate

The detailed on-site monitoring results of $PM_{2.5}$, PM_{10} , SO_2 and NO_X are presented in **Table-3.3**.

Table-3.3:
Ambient Air Quality Monitoring Results Near Main Gate

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size	IS: 5182 (Part-23): 2006	$\mu g/m^3$	86.6	5.0 - 1200	For
1	less than 10 μ m (PM ₁₀)	Reaffirmed: 2022	μg/III	00.0	3.0 - 1200	24 hour =100
2	Particulate matters size	IS: 5182 (Part-24): 2019	32 (Part-24): 2019 μg/m ³ 52.28		2.0 - 500	For
	less than 2.5 μm (PM _{2.5})	13. 3162 (1 a1t-24). 2019	μg/III	32.20	2.0 - 300	24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001	μg/m ³	14.30	5.0 - 1050	For
3	Sulphul Dioxides (502)	Reaffirmed: 2022	μg/III	14.50	3.0 - 1030	24 hour =80
4	Ovides of nitrogen (NO-)	IS: 5182 (Part-6): 2006	11 g/m ³	20.47	6.0 - 750	For
4	Oxides of nitrogen (NO _X)	Reaffirmed: 2022	μg/m ³	40.47	0.0 - 730	24 hour =80

3.1.4 Ambient Air Quality Monitoring Results at Village: Nagaria Sadat

The detailed on-site monitoring results of PM_{2.5}, PM₁₀, SO₂ and NOx are presented in **Table-3.4**.

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Table-3.4: Ambient Air Quality Monitoring Results at Village: Nagaria Sadat

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size	IS: 5182 (Part-23): 2006	$\mu g/m^3$	79.9	5.0 - 1200	For
1	less than 10 µm (PM ₁₀)	Reaffirmed: 2022	μg/III	19.9	3.0 - 1200	24 hour =100
2	Particulate matters size	IS: 5182 (Part-24): 2019	$19 \qquad \mu g/m^3$	49.71	2.0 - 500	For
	less than 2.5 μm (PM _{2.5})	15: 3182 (Part-24): 2019		47./1	2.0 - 300	24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001	μg/m ³	12.58	5.0 - 1050	For
3	Sulphul Dioxides (302)	Reaffirmed: 2022	μg/III	12.30	5.0 - 1050	24 hour =80
4	Oxides of nitrogen (NO _X)	IS: 5182 (Part-6): 2006	μg/m ³	18.96	6.0 - 750	For
4	Oxides of introgen (NOX)	Reaffirmed: 2022	μg/III	10.90	0.0 - 730	24 hour =80

3.1.5 Ambient Air Quality Monitoring Results at Village: Jatan

The detailed on-site monitoring results of $PM_{2.5}$, PM_{10} , SO_2 and NOx are presented in **Table-3.5**.

Table-3.5: Ambient Air Quality Monitoring Results at Village: Jatan

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size	IS: 5182 (Part-23): 2006	μg/m ³	80.5	5.0 - 1200	For
1	less than 10 µm (PM ₁₀)	Reaffirmed: 2022	μg/III	00.5	3.0 - 1200	24 hour =100
2	Particulate matters size	IS: 5182 (Part-24): 2019	μg/m ³	47.78	2.0 - 500	For
2	less than 2.5 μm (PM _{2.5})	13. 3162 (Fait-24). 2019	μg/III		2.0 - 300	24 hour =60
3	Sulphur Diavidas (SO.)	IS: 5182 (Part-2): 2001	/3 12.52	12.52	5.0 - 1050	For
3	Sulphur Dioxides (SO ₂)	Reaffirmed: 2022	$\mu g/m^3$ 13.52		3.0 - 1030	24 hour =80
4	Ovides of nitrogen (NO-)	IS: 5182 (Part-6): 2006	11 cz/m³	19.96	6.0 - 750	For
4	Oxides of nitrogen (NO _X)	Reaffirmed: 2022	μg/m ³	13.90	0.0 - 750	24 hour =80

3.1.6 Ambient Air Quality Monitoring Results at Village: Sindhauli

The detailed on-site monitoring results of $PM_{2.5}$, PM_{10} , SO_2 and NOx are presented in **Table-3.6**.

Table-3.6: Ambient Air Quality Monitoring Results at Village: Sindhauli

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/2009
1	Particulate matters size	IS: 5182 (Part-23): 2006	μg/m ³	78.5	5.0 - 1200	For
1	less than 10 μm (PM ₁₀)	Reaffirmed: 2022	μg/III	70.3	3.0 - 1200	24 hour = 100
2	Particulate matters size	IS: 5182 (Part-24): 2019	μg/m ³	47.94	2.0 - 500	For
	less than 2.5 μm (PM _{2.5})	13. 3162 (Fait-24). 2019	μg/III		2.0 - 300	24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001	μg/m ³	12.85	5.0 - 1050	For
3	Sulphul Dioxides (302)	Reaffirmed: 2022	μg/III	12.03	3.0 - 1030	24 hour =80
4	Oxides of nitrogen (NO _X)	IS: 5182 (Part-6): 2006	11 cz/m³	18.23	6.0 - 750	For
4	Oxides of mitrogen (NO _X)	Reaffirmed: 2022	μg/m ³	10.23	0.0 - 730	24 hour =80

3.1.7 Discussion on Ambient Air Quality in the Study Area

The value of PM_{10} at Ambient Air Monitoring at all 04 locations are $86.6~\mu g/m^3,79.9~\mu g/m^3,80.5~\mu g/m^3~8.5~\mu g/m^3$ respectively which were within permissible limit of $100~\mu g/m^3$ and $PM_{2.5}$ levels are $52.28~\mu g/m^3$ Near Main Gate, $49.71~\mu g/m^3$ Village: Nagaria Sadat, $47.78~\mu g/m^3$ at Village: Jatan and $47.99~\mu g/m^3$ at Village: Sindhauli, were also observed within permissible limit of $60~\mu g/m^3$ (for residential, rural and other areas as stipulated in the National Ambient Air Quality Standards). SO_2 ranges between $12.58~\mu g/m^3$ to $14.30~\mu g/m^3$ and NO_X ranges between $18.23~\mu g/m^3$ to $20.47~\mu g/m^3$ was also observed within the corresponding stipulated limits (Limit for SO_2 and NO_X ; $80~\mu g/m^3$) at all of the 4 monitoring locations. Station wise variation of ambient air quality parameters has been graphically shown in **Figure-3.1 to 3.4**.

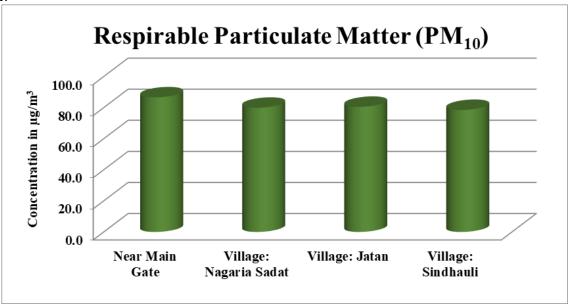


Figure-3.1: Graphs Showing PM₁₀ Concentration at all sites

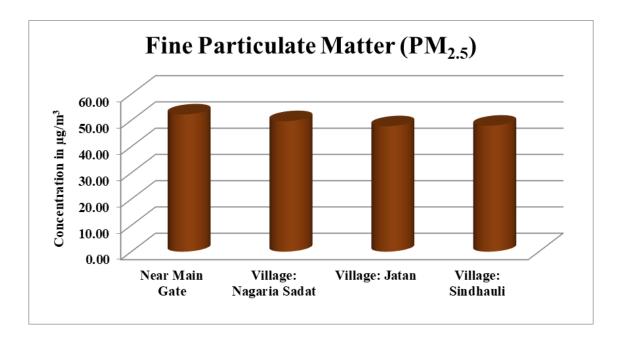


Figure-3.2: Graphs Showing PM_{2.5} Concentration at all sites

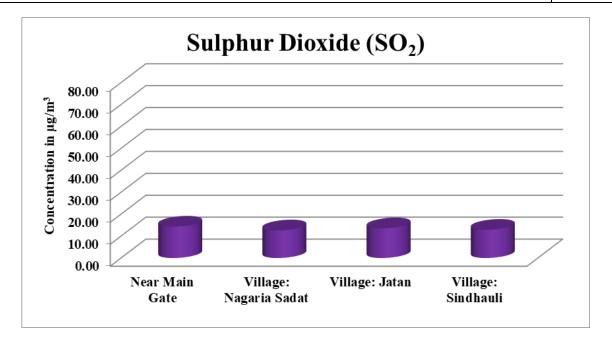


Figure-3.3: Graphs Showing SO₂ Concentration at all sites

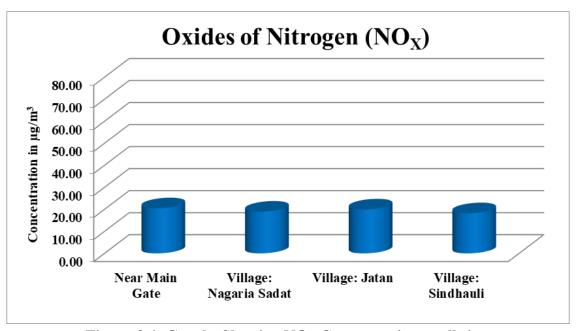


Figure-3.4: Graphs Showing NO_X Concentration at all sites

3.2 AMBIENT NOISE MONITORING

3.2.1 Ambient Noise Monitoring Locations

The main objective of noise monitoring in the study area is to assess the present ambient noise levels near project site due to various Industrial activities and increased vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Ambient noise monitoring was conducted at 1 location as given in **Table-3.7**.

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Table-3.7: Details of Ambient Noise Monitoring Stations

Sr.	Location	Location name	Date of Monitoring
No	Code	and description	Date of Montoring
1.	NQ - 01	Near Plant Premises	03/09/2025 to 04/09/2025

3.2.2 Methodology of Noise Monitoring

Noise levels were measured using sound level meter. Noise level monitoring was carried out continuously for 24-hours with one-hour interval starting at 06:00 hrs to 06:00 hrs next day. The noise levels were monitored on working days only. During each hour Leq were directly computed by the instrument based on the sound pressure levels. Monitoring was carried out at 'A' response.

3.2.3 Ambient Noise Monitoring Results

The location wise ambient noise monitoring results is summarized in **Table-3.8**. The noise levels are graphically presented in **Figure-3.5**.

Table-3.8: Ambient Noise Monitoring Results

	Ambient Noise Level								
Sr.			Results	Results					
No.	Locations	Unit	Day Time	Night Time					
110.			(06:00 AM - 10:00 PM)	(10:00 PM - 06:00 AM)					
1.	Near Plant Premises	dB(A)	60.23	48.74					

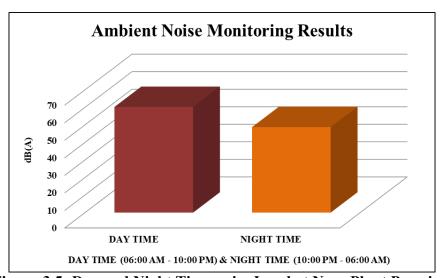


Figure-3.5: Day and Night Time noise Level at Near Plant Premises

Table-3.9: Noise Standards as per CPCB Schedule rule 3(1) and 4(1)

Area	Category of Limits		dB(A) Leq
Code	Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
С	Residential Area	55	45
D	Silence Zone	50	40

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3.2.4 Discussion on Ambient Noise Levels in the Study Area

Day Time Noise Levels (Lday):

The day time noise level at monitoring station was found 60.23 dB(A), which is within limits prescribed for industrial area i.e. 75 db (A).

Night Time Noise Levels (Lnight):

The night time noise level at monitoring station was found 48.74 dB(A), which is within limit prescribed for industrial area i.e. 70 dB (A).

3.3 GROUND WATER QUALITY MONITORING

3.3.1 Ground water Quality Monitoring Locations

Keeping in view the importance of ground water, sample of ground water was collected from the project site for the assessment of impacts of the project on the groundwater quality.

Water sample was collected from the project site. The sample was analyzed for various parameters to compare with the standards for Ground water as per IS: 10500 for Groundwater sources. The details of water sampling locations are given in **Table-3.10**.

Table-3.10:
Details of Water Quality Monitoring Station

Sr. No	Location Code	Location name and description	Date of Monitoring
1.	GW - 01	Borewell water	16 th April, 2025
2.	GW - 01	Borewell water	19 th May, 2025
3.	GW - 01	Borewell water	05 th June, 2025
4.	GW - 01	Borewell water	10 th July, 2025
5.	GW - 01	Borewell water	06 th August, 2025
6.	GW - 01	Borewell water	04 th September, 2025

3.3.2 Methodology of ground water Quality Monitoring

Sampling of ground water was carried out on 16.04.2025, 19.05.2025, 05.06.2025, 10.07.2025, 06.08.2025 and 04.09.2025. Samples were collected as grab sample and sampling forms are filled in as per the sampling plan. The preservative sample were properly added to preserve as per standard operating procedures (SOP) and stored immediately in ice boxes, which were ensured for appropriate temperatures. Sample for chemical analysis was collected in polyethylene carboys. Sample collected for metal content were acidified to <2 pH with 1 ml HNO3.

Soon after the completion of sampling, chain of custody sheets for the samples are filled in and then they were transported by road to Environmental & Technical Research Centre, Lucknow for further analysis. Proper care was taken during packing and transportation of samples. All the samples reached the central laboratory within the holding times for different parameters. After ensuring the same the samples were forwarded immediately for analysis.

The samples were analyzed as per the standard procedures specified in 'Standard Methods for the Examination of Water and Wastewater' published by American Public Health Association

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(APHA) and CPCB. The analytical techniques and the test methods adopted for testing of ground water are given in **Table-3.11** - **Table-3.16**.

3.3.3 Ground water Quality Monitoring Results

The detailed Ground water quality monitoring results are presented in **Table-3.11 - Table-3.16.**

Table-3.11:
Ground water Quality Results at Borewell (April, 2025)

Sr.	Test Parameter	Unit	Ground water Quality Resul	Result	Range of testing	Indian	Standard 0: 2012
No					/limit of detection	Desirable	Permissible
1	Colour	Hazen	Physico-chemical Para IS: 3025 (Part-04): 2021	meters <5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-04): 2021	Agreeable	Qualitative	Agreeabl e	Agreeable
3	рН	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 2023	386.4	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	52.8	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed. 2023 - 3500 Mg, B	28.188	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed. 2023 - 4500-CI ⁻ B	24.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.34	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	<1.0	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	0.001-0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	26.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2320 B	276.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - śśśā2340 C	248.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.09	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.03	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.42	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.003	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
- 1	1	MDNT/	Microbiological Para	meters	T	C1. 11 / 1	1-44 1'
30	E. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600	100 n	detected in any
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample

Table-3.12:
Ground water Quality Results at Borewell (May, 2025)

Sr.	Test Parameter	Unit	Ground water Quality Resu	Result	Range of testing	Indiar	Standard 00: 2012
No					/limit of detection	Desirable	Permissible
			Physico-chemical Para				T
1	Colour	Hazen	IS: 3025 (Part-04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	рН	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity Total Dissolved Solids	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5
5	(TDS)	mg/l	IS: 3025 (Part-16): 2023	390.0	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	57.6	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed. 2023 - 3500 Mg, B	22.356	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed. 2023 - 4500-CI ⁻ B	26.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.39	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	<1.0	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	0.001-0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	22.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2320 B	260.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2340 C	236.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.13	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.05	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.55	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.003	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
		3.653.77	Microbiological Para	meters	Т	G1 11 11	1
30	E. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600	100 r	detected in any
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample

Table-3.13:
Ground water Quality Results at Borewell (June, 2025)

Sr.	Test Parameter	Unit	Ground water Quality Resu Protocol/Test Method	Result	Range of testing	Indian	Standard 00: 2012
No		Cint	1 Totocol/ Test Meeting		/limit of detection	Desirable	Permissible
		Physico-chemical Param			1		1
1	Colour	Hazen	IS: 3025 (Part-04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	pН	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 2023	382.2	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	56.0	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24th Ed. 2023 - 3500 Mg, B	27.216	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed. 2023 - 4500-CI ⁻ B	22.0	2.0 - 2000	250	1000
11	Fluoride as F		APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.42	0.02 - 5.0	1.0	1.5
11	Free Residual	mg/l		0.42	0.02 - 3.0	1.0	1.3
12	Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	<1.0	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	< 0.001 0.001-0.005		0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	28.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24th Ed. 2023 - 2320 B	284.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2340 C	252.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.11	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.02	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.36	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.003	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	(ICP-OES)		0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
			Microbiological Para	meters			
30	E. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600	100 r	detected in any nl sample
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample

Table-3.14:
Ground water Quality Results at Borewell (July, 2025)

Sr.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing	Indian	Standard 00: 2012
No					/limit of detection	Desirable	Permissible
1	G.1.	тт	Physico-chemical Para		5 20	-	1.5
2	Colour Odour	Hazen	IS: 3025 (Part-04): 2021 IS: 3025 (Part-05): 2018	<5.0 Agreeable	5 - 30 Qualitative	5 Agreeable	15 Agreeable
3	pH	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 2023	386.4	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	59.2	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed. 2023 - 3500 Mg, B	25.272	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed. 2023 - 4500-CI ⁻ B	20.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.35	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	<1.0	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	0.001-0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	24.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2320 B	280.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2340 C	252.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.08	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.03	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.30	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.003	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
			Microbiological Para	meters			
30	E. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample

Table-3.15:
Ground water Quality Results at Borewell (August, 2025)

Sr.	Test Parameter	Unit	Unit Protocol/Test Method Resu		Result Range of testing		Indian Standard 10500: 2012	
No					/limit of detection	Desirable	Permissible	
1	Colour	Hazen	Physico-chemical Para IS: 3025 (Part-04): 2021	meters <5.0	5 - 30	5	15	
2	Odour	-			Qualitative	Agreeabl e	Agreeable	
3	рН	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation	
4	Turbidity	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5	
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 2023	390.0	10 - 5000	500	2000	
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation	
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0	
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	60.8	2.0 - 600	75	200	
9	Magnesium as Mg	mg/l	APHA 24 th Ed. 2023 - 3500 Mg, B	23.328	0.1 - 200	30	100	
10	Chloride as Cl	mg/l	APHA 24th Ed. 2023 - 4500-CI-B	22.0	2.0 - 2000	250	1000	
11	Fluoride as F	mg/l	APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.36	0.02 - 5.0	1.0	1.5	
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019 IS: 3025 (Part-34): 1986	<0.1	0.1 - 5.0	0.2	1.0 No	
13	Nitrate as NO ₃	mg/l	Reaffirmed: 2019	<1.0	1.0 - 70	45	Relaxation	
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	0.001-0.005	0.001	0.002	
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	22.0	1.0 - 500	200	400	
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2320 B	272.0	2.0 - 1000	200	600	
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2340 C	248.0	5.0 - 800	200	600	
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2	
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0	
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES) APHA 24 th Ed. 2023 - 3120 B	<0.03	0.03 - 10	0.05	1.5	
21	Iron as Fe	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B	0.10	0.05 - 20	0.3	No Relaxation	
22	Manganese as Mn	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B APHA 24 th Ed. 2023 - 3120 B	0.04	0.02 - 5.0	0.1	0.3	
23	Zinc as Zn	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B	0.28	0.05 - 15	5	15 No	
24	Cadmium as Cd	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B	<0.003	0.003 - 2.0	0.003	Relaxation No	
25	Lead as Pb	mg/l	(ICP-OES)	<0.01	0.01 - 10	0.01	Relaxation No	
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B APHA 24 th Ed. 2023 - 3120 B	<0.5	0.5 - 1000	1.0	Relaxation No	
27	Nickel as Ni	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B APHA 24 th Ed. 2023 - 3120 B	<0.02	0.02 - 5.0	0.02	Relaxation	
28	Arsenic as As	mg/l	(ICP-OES) APHA 24 th Ed. 2023 - 3120 B APHA 24 th Ed. 2023 - 3120 B	<0.02	0.02 - 2.0	0.01	0.05 No	
29	Total Chromium	mg/l	ng/l APHA 24 th Ed. 2023 - 3120 B (ICP-OES) <0.03 - 5.0 Microbiological Parameters		0.03 - 5.0	0.05	Relaxation	
2.6		MPN/	IS: 1622 - 1981		4.0. 1222	Shall not h	e detected in	
30	E. coli	100 ml	Reaffirmed: 2019	Absent	1.8 - 1600	any 100	ml sample	
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		e detected in ml sample	

Table-3.16:
Ground water Quality Results at Borewell (September, 2025)

Sr.	Test Parameter	Unit	Protocol/Test Method	otocol/Test Method Result		Indian Standard 10500: 2012	
No					/limit of detection	Desirable	Permissible
1	Colour	Hazen	Physico-chemical Para IS: 3025 (Part-04): 2021	meters <5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-04): 2021	Agreeable Qualitative		Agreeabl e	Agreeable
3	рН	-	APHA 24 th Ed. 2023 - 4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed. 2023 - 2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 2023	388.0	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 24 th Ed. 2023 - 4500-NH ₃ F	<0.5	0.5 - 10	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed. 2023 - 5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	54.4	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed. 2023 - 3500 Mg, B	25.272	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed. 2023 - 4500-CI B	24.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed. 2023 - 4500 F ⁻ C	0.37	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	<1.0	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed. 2023 - 5530 C	<0.001	0.001-0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed. 2023 - 4500- SO ₄ ² -	20.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2320 B	268.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed. 2023 - 2340 C	240.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.13	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.02	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	0.36	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.003	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed. 2023 - 3112 B	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed. 2023 - 3120 B (ICP-OES)	<0.02	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	(ICP-OES)		0.03 - 5.0	0.05	No Relaxation
		MDM	Microbiological Para	meters	T	G1 11	1 1 .
30	E. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600	100 n	detected in any
31	T. coli	MPN/ 100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	1.8 - 1600		detected in any nl sample

3.4 SOIL MONITORING

3.4.1 Soil Monitoring Locations

The objective of the soil monitoring is to identify the impacts of ongoing project activities on soil quality and also predict impacts, which have arisen due to execution of various industrial activities. Accordingly, a study of assessment of the soil quality has been carried out.

To assess impacts of ongoing project activities on the soil in the area, the Physico-chemical characteristics of soils were examined by obtaining soil samples from selected points and analysis of the same. Single sample of soil was collected from the project site for studying soil characteristics, the location of which is listed in **Table-3.17**.

Table-3.17: Details of Soil Monitoring Stations

Sr. No.	Location Code	Location name and description
1.	SQ - 01	Plant Premises

3.4.2 Methodology of Soil Monitoring

The sampling has been done in line with IS: 2720 & Methods of Soil Analysis, Part-1st, 2nd Edition, 1986 of American Society for Agronomy and Soil Science Society of America. The homogenized samples were analyzed for physical and chemical characteristics (physical, chemical and heavy metal concentrations). The soil samples were collected in the month of September on 04.09.2025.

The samples have been analyzed as per the established scientific methods for Physico-chemical parameters. The heavy metals have been analyzed by using Atomic Absorption Spectrophotometer.

3.4.3 Soil Monitoring Results

Single sample of soil is collected from the site to check the quality of soil of the study area. The Physico-chemical characteristics of the soil, as obtained from the analysis of the soil sample, are presented in **Table-3.18**.

EC Compliance April, 2025 to September, 2025

Table-3.18: Physico-Chemical Characteristics of Soil at Plant Premises

Sr. No.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection
1	рН	-	IS: 2720 (Part-26): 1987 Reaffirmed: 2021	7.2	1 - 14
2	Electrical Conductivity	μmhos/cm	IS: 14767: 2000 Reaffirmed: 2021	306.0	1.0 - 40000
3	Moisture content	%	IS: 2720 (Part -2): 1973 Reaffirmed: 2020	2.96	1.0 - 50
4	Sulphur	Kg/Hec	IS: 14685: 1999 Reaffirmed: 2019	12.20	5.0 - 100
5	Boron	mg/kg	Method Manual of Soil Testing in India	BDL	1.0 - 100
6	Copper	mg/kg	Method Manual of Soil Testing in Inda	0.42	0.3 - 500
7	Zinc as Zn	mg/kg	Method Manual of Soil Testing in Inda	14.16	1.0 - 500
8	Iron as Fe	mg/kg	Method Manual of Soil Testing in Inda	128.0	5.0 - 500
9	Manganese as Mn	mg/kg	Method Manual of Soil Testing in Inda	9.02	5.0 - 500

3.4.4 Discussion on Soil Characteristics in the Study Area

The soil in study area is characterized by moderate organic content. The soil quality in the project area has not been affected by the project activities



Uttar Pradesh Pollution Control Board

Building. No TC-12V Vibhuti Khand, Gomti Nagar, Lucknow-226010

Phone:0522-2720828,2720831, Fax:0522-2720764, Email: info@uppcb.in, Website: www.uppcb.com

Category: RED Amended Certificate Application Id: 28904687

225489/UPPCB/Bareilly(UPPCBRO)/CTO/both/BAREILLY/2024

Date: 24/02/2025

To,

M/s

DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR VILLAGE NAGARIA SADAT, BLOCK TEHSIL. MEERGANJ, DISTRICT BAREILLY (UTTAR PRADESH).,BAREILLY,

Consolidated Consent to Operate and Authorisation hereinafter referred to as the CCA (Consolidated Consent & authorization) (Fresh) under Section-25 of the Water (Prevention & Control of Pollution) Act, 1974 and under Section-21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule-6(2) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 notified under Environment (Protection) Act, 1986 as applicable (to be referred hereinafter as Water Act, Air Act and HW Rules respectively).

CCA is hereby granted to **DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR** located at **VILLAGE NAGARIA SADAT, BLOCK TEHSIL. MEERGANJ, DISTRICT BAREILLY (UTTAR PRADESH).,BAREILLY,.** subject to the provisions of **the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016** and the orders that may be made further and subject to following terms and conditions:-

1. This CCA DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR granted for the period from 23/12/2024 to 31/12/2026 and valid for manufacturing of following products.

S No	Product	Quantity	Unit
1	Co-generation power	22.5	Megawatt
2	Cane Crushing Capacity	9,000	Metric Tonnes/Day

- 2. Conditions under Water(Prevention and Control of Pollution) Act -1974 as amended :-
- (i) The daily quantity of effluent discharge (KLD):-

Kind of Effluent	Quantity(KLD)	Treatment facility	Discharge point
Domestic	30 KLD	STP	Irrigation in unit premises
Industrial	Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed	ЕТР	Partially re-used in process and rest is used in irrigation.

(ii) Trade Effluent Treatment and Disposal:-The applicant shall operate Effluent Treatment Plant consisting of primary/secondary and tertiary treatment as is required with reference to influent quantity and quality.

In case of stoppage of functioning of ETP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.

(iii) The treated effluent shall be recycled to the maximum extent and should be reused within the premises for gardening etc. Quality of the treated effluent shall meet to the following general and specific standards as prescribed under Environment (Protection) Rules, 1986 and applicable to the unit from time-to-time:

Industrial Effluent Quality Standard

S.No.	Parameter	Standard
1	pН	5.5 to 8.5
2	BOD	30 mg/l (In case of discharge in surface water body) / 100 mg/l (in case of discharge on land)
3	TSS	30 mg/l (In case of discharge in surface water body) / 100 mg/l (in case of discharge on land)
4	COD	250 mg/l
5	Oil & Grease	10 mg/l
6	Quantity of Discharge	Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed

- (iv) Sewage Treatment and Disposal: The applicant shall provide comprehensive STP as is required with reference to influent quantity and quality. In case of stoppage of functioning of STP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.
- (v) The treated sewage shall be reused in gardening as far as possible. The STP shall be maintained continuously so as to achieve the quality of the treated sewage to the following standards.

5	S No.	Parameters	Standards
	J 1 10.	1 di diffeters	Standards

3. Conditions under Air (Prevention and Control of Pollution) Act -1981 as amended :-

i) The applicant shall use following fuel and install a comprehensive control system consisting of control equipment as required with reference to generation of emissions and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards.

Air Pollution Source Details

S No.	Air Pollution Source	Type of fuel	Stack no	Control Device	Height of Stack
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RAM GOPAL Digitally signed by RAM GOPAL Date: 2025.02.25 13:31:01 +05'30'

1	Boilers of 80 TPH and 55 TPH	Bagasse - 1560 TPD	01	Particulate Matter	Equipped with individual wet scrubber and common stack with height of 50 meter from ground level.
2	DG sets of 625KVA and 625 KVA	Diesel	02	Particulate Matter	Equipped with canopy and stack height of 05 meters and 05 meters above the roof of nearest building.

Emmission Quality Standards

S No.	Stack no	Parameters	Standards	
1	01	Particulate Matter	150 mg/Nm3	
2	02	Particulate Matter	As per E(P)A Rules 1986	

In case of stoppage of functioning of air pollution control equipment, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately

- (ii) The unit will not use any type of restricted fuel.
- iii) Noise from the D.G. Set and other source(s) should be controlled by providing an acoustic enclosure as is required for meeting the ambient noise standards for night and day time as prescribed for respective areas/zones (Industrial, Commercial, Residential, Silence) which are as follows:-

Day time: from 6.00 a.m. to 10.00 p.m., Night time: from 10.00 p.m. to 6.00 a.m.

Standards for Noise level in db(A) Leq	oise level in Area		Commercial Area		Residential Area		Silence Zone	
	Day Time	Night Time		Night Time		Night Time	Day Time	Night Time
	75	70	65	55	55	45	50	40

4. Conditions under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016:-

The Factory Manager of M/s DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR . is hereby granted an authorization to operate a facility for collection and storage of Hazardous wastes. The authorization is granted to operate a facility for generation, collection and storage of hazardous wastes within factory premises for following category of wastes:-

S.No.	Category of Hazardous Waste as per the Schedules I, II and III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity(ton/annum)
1	Schedule I (Category 35.2) Empty Barrels / Containers	TSDF / Authorised recycler	0.025 TPD

RAM GOPAL Digitally signed by RAM GOPAL

Date: 2025.02.25 13:31:12 +05'30'

2	Schedule I (Category 33.2) Contaminated Cotton Rugs / Waste PPE	TSDF	0.005 TPD
3	Schedule I (Category 5.1) Used oil / Spent oil	TSDF / Authorised recycler	0.0025 TPD
4	Schedule I (Category 35.4) Oil Skimming	TSDF / Authorised recycler	0.005 TPD

The authorization shall be in force and shall be valid upto 31/12/2026. The authorization is subject to the conditions stated below and such conditions as may be specified in the rules for the time being in force under Environment (Protection) Act, 1986.

Terms and conditions of Hazardous Waste authorization:

- (i) The authorization shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
- (ii) The authorization and its renewal shall be produced for inspection at the request of an officer authorized by the SPCB.
- (iii) The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the SPCB.
- (iv) Any unauthorized changes in personnel, equipment as working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
- (v) It is the duty of the authorized person to take prior permission of the SPCB to close down the facility.
- (vi) An application for the renewal of an authorization shall be made as laid down under these rules.
- (vii) The unit shall comply with any other conditions specified in the guidelines issued by the MoEF or CPCB/SPCB from time to time.
- (viii) The authorization is valid for temporary storage of Hazardous Waste within premises only.
- (ix) The authorized agency shall ensure that on-line data with regard to quantity and nature of hazardous chemicals being used in the plant as well as air emission and waste generated within premises is displayed on Display Board of size 6x4 feet outside the main factory gate within premises
- (x) It is duty of the authorized person to take prior permission of this Board to close and cleanup the facility for treatment, storage and disposal of hazardous waste.
- (xi) The applicant shall maintain record of hazardous waste in Form-3 and shall submit annual return in Form-4 on or before the 30th day of June following to the financial year to which that return relates.
- (xii) In no case any hazardous waste shall be disposed off on land, in any drain, or into any water stream. All spillage must also be safely collected and stored.
- (xiii) Before the hazardous waste is stored or dumped in the facility, applicant must conduct a detailed physical and chemical analysis of hazardous waste sample and report to the Board.
- (xiv) Dried hazardous sludge from the process in the plant shall be stored in double lined HDPE pit constructed with R.C.C. or such material which does not react with the waste contained in it.
- (xv) The storage area should be fenced properly and Sign/Notice Board indicating 'Danger' and 'Hazardous' shall be displayed at appropriate position both in Hindi and English.
- (xvi) The industry shall store non-ferrous metal waste, used oil/spent oil waste in sealed drums placed on impervious floor under covered shed. Hazardous waste if required shall be sold only to Registered Recyclers/Re-processors.
- (xvii) In case of any transportation of hazardous waste, the details in Form-10 of the Hazardous and Other Wastes Rules, 2016 shall be submitted to the Board.

5. Essential documents to be submitted by the Industry/Unit as Applicable:-

(i) Annual return in Form-4 and Waste Disposal Manifest in Form-10 under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and Third Party Audit Report.



- (ii) Environment Statement in Form-V of Environment (Protection) Rules, 1986.
- (iii) Quarterly compliance report of the CCA, photograph of ETP/APCs/Waste Storage Area.
- 6. Competent Authority reserves the right to change/modify/add any time any condition of this CCA.
- 7. Unit has to comply with the following specific & general conditions. Non compliance of any provision of this CCA and provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 will results in legal action under the aforesaid Acts and Rules.
- 8. In compliance to the G.O 1011/81-7-2021-09 (Writ)/2016 dated.13.10.2021 issued by Department of Environment, Forest and Climate Change, Uttar Pradesh. You are directed to develop Miyawaki Forest as per the SOP available at URL:-http://www.upecp.in/TrainingSession.aspx for ensuring timely compliance of this direction, you are hereby directed to submit a bank guarantee with minimum validity of one year of the amount equivalent to the sum of initial consent fees (Air and Water) or Rs. 50,000/- (Rs. Fifty Thousand Only) whichever is more, within 30 days from the date of issuance of this certificate. In case of noncompliance of this direction, your consent will be revoked by the Board.
- 9. If the unit uses the ground water and requires the permission from SGWA/CGWA for water abstraction then the industry will have to obtain No objection certificate for abstraction of ground water. It will be the responsibility of the industry to comply with the various conditions of the NOC obtained from the competent authority and submit to the Board, within 3 months time failing which CTO will be revoked.

General Conditions:-

- 1. The applicant shall get analysed the samples of effluent/emission/hazardous wastes at least once in a three month from the laboratory recognized by the MoEF and shall report to the UPPCB.
- 2. The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gases emission or sewage waste from the unit.
- 3. Treated Industial waste water and domestic waste water shall be disposed jointly at one disposal point. The applicant shall provide discharge measurement equipment at final disposal point.
- 4. The applicant shall strictly comply with conditions of this CCA and submit compliance report of stipulated conditions within 30 days of receipt of this CCA. If at any point of time, it is found that the industry is not complying with stipulated conditions or any further direction/instruction issued by the Board, legal action shall be initiated against the applicant.
- 5. The applicant shall maintain good house keeping. All valves/pipes/sewer/drains etc. must be leak-proof
- 6. The industry shall provide uninterrupted entry to the STP/ETP inlet and outlet points, Air Pollution Control equipment and stack for smooth sampling/monitoring of efficiency of pollution control systems.
- 7. The industry shall provide Inspection Book at the time of inspection to the Board's officials.
- 8. Whenever due to any accident or other unforeseen act or event, such emission occurs or is apprehended to occur in excess of standards laid down, such information shall be reported to the Board's offices and all other concerned offices. In case of failure of pollution control equipment, the production process connected to it shall be stopped with immediate effect.
- 9. The industry shall operate in a manner so that all emissions be emitted through designated chimney/stack only.
- 10. In case of any damage to the agriculture productivity, human habitation etc. by the operation of industry, it shall be imperative to stop production in the industry with immediate effect and such information shall be reported to Board's offices. The industry shall be liable to pay compensation also in such cases as decided by the Competent Authority.
- 11. The applicant shall apply before the 60 days of expiry of CCA or any change in production types/production capacity/manufacturing process/capacity enhancement etc. or any change in effluent discharge point or emission point
- 12. The Board reserves the right to revoke/add/modify any stipulated condition issued along with CCA, as may be necessary.

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 Digitally signed by RAM GOPAL

GOPAL Date: 2025.02.25

Specific Conditions:-

- 1. This consent to operate is valid for production Sugar and cane crushing capacity of 9000 TCD and 22.5 MW per day co-generation power.
- 2. Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed in compliance of notification no G.S.R.35(E) dated 15.01.2016 of MoEF & CC.
- 3. Unit shall operate and maintain the APCS i.e. individual wet srubber at the boilers of 80 TPH and 55TPH and common stack height of 50 meters from ground level.
- 4. DG sets of 625KVA and 625 KVA shall be equipped with canopy and stack height of 5 meters and 5 meters above the roof of nearest building.
- 5. Unit shall operate and maintain the installed online emission monitoring system and ensure connectivity to the server of UPPCB.
- 6. Unit shall use Bio-briquette as co-fuel with main fuel in the ratio of minimum 20 percent in boiler subject to its availability.
- 7. Fly ash shall be stored separately as per CPCB guidelines so that it should not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with storm water. Direct exposure of workers to fly ash & dust shall be avoided.
- 8. Unit shall comply with the directions issued Central Pollution Control Board, New Delhi.
- 9. Unit shall identify recipient drains/ rivulets and their u/s & d/s location in consultation with UPPCB and shall carry out monthly monitoring of identified recipient drains at u/s & d/s location through lab recognized under Environment (Protection) Act, 1986 and shall submit the analysis report on monthly basis by 10th of every month to CPCB and UPPCB.
- 10. Unit shall operate and maintain the installed electromagnetic flow meter at water source and outlet of ETP with running hours and maintain the records of water extracted and treated effluent supplied to irrigation or discharge in drain.
- 11. Unit shall maintain and operate properly the installed online effluent monitoring system at the outlet of ETP and ensure the connectivity to the servers of CPCB and UPPCB.
- 12. Unit shall develop Green Belt in minimum 33 percent area of Industrial Premises as per the provisions laid down in office order no. H16405/220/2018/02 dated 16-02-2018 of U.P. Pollution Control Board. The copy of said office order is available on the website of U.P. Pollution Control Board www.uppcb.com.
- 13. Unit shall comply the provisions of Water (Prevention and Control of Pollution) Act 1974 as Amended, Air (Prevention and Control of Pollution) Act 1981 as Amended and Environment (Protection) Act 1986, and direction issued by Hon'ble National Green Tribunal, New Delhi in Order dated 13.07.2017 in OA no. 200/2014, M.C. Mehta v/s Union of India.
- 14. Unit shall submit treated effluent monitoring report of the ETP and ground water quality of premises as well as of the irrigated area done by MoEF & CC approved laboratory in every 3 months.
- 15. Unit shall maintain the log-book for the generation and disposal of ETP sludge and other solid wastes including boiler ash generation.
- 16. Unit shall install Condensate Polishing Unit (CPU) for high pressure boilers (105 Kg/cm2) to treat process condensate for reuse in process. This will help in reduction of fresh water consumption.
- 17. The Unit must ensure the maximum reuse of treated effluent in process.
- 18. Treated effluent shall be used in irrigation on land and discharge of effluent is not allowed in drains/ river or any other surface water body.
- 19. All domestic waste water generated within the Unit's premises and residential colony shall be discharged after proper treatment. The Unit shall install Sewage Treatment Plant (STP) of adequate capacity for the treatment of domestic wastewater.
- 20. Unit shall maintain pipe line from outlet of ETP and to the point of irrigation land.

- 21. Unit shall install flow meters at Mill Fibrizer, Mescuite cooling and RO reject and submit the compliance with authentic data and records thereof.
- 22. Unit shall provide Hazardous tank in the Boiling house.
- 23. Unit shall provide lagoon (for storage of treated effluent) properly lined to prevent leaching/ contamination of ground water.
- 24. The mechanical sludge dewatering/handling system for better management of wet sludge shall be provided by the Unit.
- 25. This Consent order shall automatically become invalid on issuance of Closure Order by C.P.C.B / UPPCB and further on Revoking of Closure order, the Consent order shall become valid.

Digitally signed by RAM GOPAL Date: 2025.02.25 **GOPAL** 13:31:55 +05'30' **Chief Environmental Officer**

Copy to:

Regional Officer Bareilly to ensure the compliance of the conditions imposed in the consent order.

RAM GOPAL Digitally signed by RAM GOPAL Date: 2025.02.25 13:32:05 +05'30'

Chief Environmental Officer



मिशन LiFE - पर्यावरण के लिए जीवन शैली

(Lifestyle For Environment) जनसहभागिता का सन्देश



- स्वच्छता देशसेवा में अपने परिवेश की स्वच्छता हेतु अपना सक्रिय योगदान सुनिश्चित करें
- संकल्प लें -एकल उपयोग प्लास्टिक उत्पाद जैसे कप, तश्तरी, चम्मच, स्ट्रॉ, ईयरबड्स आदि का उपयोग न हो एवं पर्यावरण अनुकूल विकल्पों जैसे कागज/पत्तों से बने दोने या कटलरी को प्राथमिकता दी जाय |
- एकल उपयोग प्लास्टिक उत्पाद के प्रयोग को रोकने एवं प्लास्टिक बैग के बजाय कपड़े के थैले का उपयोग करने मात्र से 375 मिलियन टन ठोस (प्लास्टिक) कचरे का उत्सर्जन बचाया जा सकता है
- चक्रीय अर्थव्यवस्था (सर्कुलर इकोनॉमी) का समुचित कार्यान्वयन वर्ष 2030 तक लगभग 14 लाख करोड़ रुपये की अतिरिक्त बचत उत्पन्न कर सकता है | वेस्ट /अपशिष्ट फेकने के पूर्व सोचें, ये किसी का संसाधन तो नहीं ...?
- अनुपयोगी इलेक्ट्रिक / इलेक्ट्रॉनिक उत्पाद को कचरे में फेकने से रुकें | इसके उपयुक्त निस्तारण हेतु इसे प्राधिकृत ई वेस्ट रीसाइकलर को दें | प्राधिकृत ई-रीसाइक्लिंग इकाई में अनुपयोगी इलेक्ट्रिक / इलेक्ट्रॉनिक उत्पाद को देने मात्र से 0.75 मिलियन टन तक ई-कचरे का पुनर्चक्रण किया जा सकता है एवं ई-कचरे के विषम पर्यावरणीय दुष्प्रभाव से बचा जा सकता है
- बाहर जाते समय सोचें कि क्या आपको वास्तव में परिवहन की आवश्यकता है वह भी क्या व्यक्तिगत रूप से ?
 छोटी दूरी के लिए पैदल चलना पसंद करें, अथवा सम्भव हो तो कार पूल के रूप में संसाधन को साझा करें अथवा सार्वजनिक परिवहन पर विचार करें
- घरेलू स्तर पर कम से कम ठोस अपशिष्ट का उत्सर्जन करें और इनका प्र्थाक्कीकरण करें
- उपयोगी शेष खाद्य सामग्री आपके स्वयं प्रयास अथवा निकटस्थ सिक्रय स्वयं सेवी संस्थाओं की सहायता से समाज के वंचित वर्ग तक पहुंचाई जा सकती है | वहीं अनुपयोगी भोजन /खाद्य सामग्री को कंपोस्ट (वर्मी कम्पोस्ट) करने से 15 अरब टन भोजन को नष्ट होने से बचाया जा सकता है
- ध्यान रखें उपयुक्त नल और शावर के उपयोग से पानी की खपत को 30 40% तक कम किया जा सकता है। एवं उपयोग में न होने पर नलों को बंद रखने मात्र से 9 ट्रिलियन लीटर पानी बचाया जा सकता है
- ट्रैफिक लाइट/रेलवे क्रॉसिंग पर कार/स्क्टर के इंजन बंद करने मात्र से 22.5 बिलियन kWh तक ऊर्जा की बचत हो सकती है
- परम्परागत बल्ब के स्थान पर CFL का उपयोग बिजली की खपत में प्रभावी कमी लाते हैं | उपयोग में न होने पर बिजली उपकरणों को बंद करें | स्टार रेटेड विद्युत उपकरणों के उपयोग को प्राथमिकता दें

हमारे द्वारा अपनी जीवन शैली की प्राथमिकताओं का उचित और पर्यावरण अनुकूल पुनर्निर्धारण समाज और पर्यावरण के प्रति हमारा दायित्व है |



Uttar Pradesh Pollution Control Board

Building. No TC-12V Vibhuti Khand, Gomti Nagar, Lucknow-226010

Phone:0522-2720828,2720831, Fax:0522-2720764, Email: info@uppcb.in, Website: www.uppcb.com

Category: RED Application Id: 28904687

225489/UPPCB/Bareilly(UPPCBRO)/CTO/both/BAREILLY/2024

Date: 23/12/2024

To,

M/s

DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR VILLAGE NAGARIA SADAT, BLOCK TEHSIL. MEERGANJ, DISTRICT BAREILLY (UTTAR PRADESH).,BAREILLY,

Consolidated Consent to Operate and Authorisation hereinafter referred to as the CCA (Consolidated Consent & authorization) (Fresh) under Section-25 of the Water (Prevention & Control of Pollution) Act, 1974 and under Section-21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule-6(2) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 notified under Environment (Protection) Act, 1986 as applicable (to be referred hereinafter as Water Act, Air Act and HW Rules respectively).

CCA is hereby granted to **DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR** located at **VILLAGE NAGARIA SADAT, BLOCK TEHSIL. MEERGANJ, DISTRICT BAREILLY (UTTAR PRADESH).,BAREILLY,.** subject to the provisions of **the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016** and the orders that may be made further and subject to following terms and conditions:-

1. This CCA DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR granted for the period from 23/12/2024 to 31/12/2026 and valid for manufacturing of following products.

S No	Product	Quantity	Unit
1	Co-generation power	22.5	Megawatt
2	Cane Crushing Capacity	9,000	Metric Tonnes/Day

- 2. Conditions under Water(Prevention and Control of Pollution) Act -1974 as amended :-
- (i) The daily quantity of effluent discharge (KLD):-

Kind of Effluent	Quantity(KLD)	Treatment facility	Discharge point
Domestic	30 KLD	STP	Irrigation in unit premises
Industrial	Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed	STP	Partially re-used in process and rest is used in irrigation.

(ii) Trade Effluent Treatment and Disposal:-The applicant shall operate Effluent Treatment Plant consisting of primary/secondary and tertiary treatment as is required with reference to influent quantity and quality.

In case of stoppage of functioning of ETP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.

(iii) The treated effluent shall be recycled to the maximum extent and should be reused within the premises for gardening etc. Quality of the treated effluent shall meet to the following general and specific standards as prescribed under Environment (Protection) Rules, 1986 and applicable to the unit from time-to-time:

Industrial Effluent Quality Standard

S.No.	Parameter	Standard
1	pН	5.5 to 8.5
2	BOD	30 mg/l (In case of discharge in surface water body) / 100 mg/l (in case of discharge on land)
3	TSS	30 mg/l (In case of discharge in surface water body) / 100 mg/l (in case of discharge on land)
4	COD	250 mg/l
5	Oil & Grease	10 mg/l
6	Quantity of Discharge	Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed

- (iv) Sewage Treatment and Disposal :- The applicant shall provide comprehensive STP as is required with reference to influent quantity and quality. In case of stoppage of functioning of STP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.
- (v) The treated sewage shall be reused in gardening as far as possible. The STP shall be maintained continuously so as to achieve the quality of the treated sewage to the following standards.

S No.	Parameters	Standards
D 110.	1 arameters	Staridaras

3. Conditions under Air (Prevention and Control of Pollution) Act -1981 as amended :-

i) The applicant shall use following fuel and install a comprehensive control system consisting of control equipment as required with reference to generation of emissions and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards.

Air Pollution Source Details

S No.	Air Pollution Source	Type of fuel	Stack no	Control Device	Height of Stack
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RAM GOPAL

1	Boilers of 80 TPH and 55 TPH	Bagasse - 1560 TPD	01	Particulate Matter	Equipped with individual wet scrubber and common stack with height of 50 meter from ground level.
2	DG sets of 625KVA and 625 KVA	Diesel	02	Particulate Matter	Equipped with canopy and stack height of 05 meters and 05 meters above the roof of nearest building.

Emmission Quality Standards

S No.	Stack no	Parameters	Standards
1	01	Particulate Matter	150 mg/Nm3
2	02	Particulate Matter	As per E(P)A Rules 1986

In case of stoppage of functioning of air pollution control equipment, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately

- (ii) The unit will not use any type of restricted fuel.
- iii) Noise from the D.G. Set and other source(s) should be controlled by providing an acoustic enclosure as is required for meeting the ambient noise standards for night and day time as prescribed for respective areas/zones (Industrial, Commercial, Residential, Silence) which are as follows:-

Day time: from 6.00 a.m. to 10.00 p.m., Night time: from 10.00 p.m. to 6.00 a.m.

Standards for Noise level in db(A) Leq		strial ea	l .	nercial rea	l .	ential ea		ence one
	Day Time	Night Time	Day Time		_	Night Time		Night Time
	75	70	65	55	55	45	50	40

4. Conditions under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016:-

The Factory Manager of M/s DHAMPUR BIO ORGANICS LIMITED UNIT MEERGANJ DIVISION SUGAR . is hereby granted an authorization to operate a facility for collection and storage of Hazardous wastes. The authorization is granted to operate a facility for generation, collection and storage of hazardous wastes within factory premises for following category of wastes:-

S.No.	Category of Hazardous Waste as per the Schedules I, II and III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity(ton/annum)
1	Schedule I (Category 35.2) Empty Barrels / Containers	TSDF / Authorised recycler	0.025 TPD

2	Schedule I (Category 33.2) Contaminated Cotton Rugs / Waste PPE	TSDF	0.005 TPD
3	Schedule I (Category 5.1) Used oil / Spent oil	TSDF / Authorised recycler	0.0025 TPD
4	Schedule I (Category 35.4) Oil Skimming	TSDF / Authorised recycler	0.005 TPD

The authorization shall be in force and shall be valid upto 31/12/2026. The authorization is subject to the conditions stated below and such conditions as may be specified in the rules for the time being in force under Environment (Protection) Act, 1986.

Terms and conditions of Hazardous Waste authorization:

- (i) The authorization shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
- (ii) The authorization and its renewal shall be produced for inspection at the request of an officer authorized by the SPCB.
- (iii) The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the SPCB.
- (iv) Any unauthorized changes in personnel, equipment as working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
- (v) It is the duty of the authorized person to take prior permission of the SPCB to close down the facility.
- (vi) An application for the renewal of an authorization shall be made as laid down under these rules.
- (vii) The unit shall comply with any other conditions specified in the guidelines issued by the MoEF or CPCB/SPCB from time to time.
- (viii) The authorization is valid for temporary storage of Hazardous Waste within premises only.
- (ix) The authorized agency shall ensure that on-line data with regard to quantity and nature of hazardous chemicals being used in the plant as well as air emission and waste generated within premises is displayed on Display Board of size 6x4 feet outside the main factory gate within premises
- (x) It is duty of the authorized person to take prior permission of this Board to close and cleanup the facility for treatment, storage and disposal of hazardous waste.
- (xi) The applicant shall maintain record of hazardous waste in Form-3 and shall submit annual return in Form-4 on or before the 30th day of June following to the financial year to which that return relates.
- (xii) In no case any hazardous waste shall be disposed off on land, in any drain, or into any water stream. All spillage must also be safely collected and stored.
- (xiii) Before the hazardous waste is stored or dumped in the facility, applicant must conduct a detailed physical and chemical analysis of hazardous waste sample and report to the Board.
- (xiv) Dried hazardous sludge from the process in the plant shall be stored in double lined HDPE pit constructed with R.C.C. or such material which does not react with the waste contained in it.
- (xv) The storage area should be fenced properly and Sign/Notice Board indicating 'Danger' and 'Hazardous' shall be displayed at appropriate position both in Hindi and English.
- (xvi) The industry shall store non-ferrous metal waste, used oil/spent oil waste in sealed drums placed on impervious floor under covered shed. Hazardous waste if required shall be sold only to Registered Recyclers/Re-processors.
- (xvii) In case of any transportation of hazardous waste, the details in Form-10 of the Hazardous and Other Wastes Rules, 2016 shall be submitted to the Board.

5. Essential documents to be submitted by the Industry/Unit as Applicable:-

(i) Annual return in Form-4 and Waste Disposal Manifest in Form-10 under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and Third Party Audit Report.



- (ii) Environment Statement in Form-V of Environment (Protection) Rules, 1986.
- (iii) Quarterly compliance report of the CCA, photograph of ETP/APCs/Waste Storage Area.
- 6. Competent Authority reserves the right to change/modify/add any time any condition of this CCA.
- 7. Unit has to comply with the following specific & general conditions. Non compliance of any provision of this CCA and provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 will results in legal action under the aforesaid Acts and Rules.
- 8. In compliance to the G.O 1011/81-7-2021-09 (Writ)/2016 dated.13.10.2021 issued by Department of Environment, Forest and Climate Change, Uttar Pradesh. You are directed to develop Miyawaki Forest as per the SOP available at URL:-http://www.upecp.in/TrainingSession.aspx for ensuring timely compliance of this direction, you are hereby directed to submit a bank guarantee with minimum validity of one year of the amount equivalent to the sum of initial consent fees (Air and Water) or Rs. 50,000/- (Rs. Fifty Thousand Only) whichever is more, within 30 days from the date of issuance of this certificate. In case of noncompliance of this direction, your consent will be revoked by the Board.
- 9. If the unit uses the ground water and requires the permission from SGWA/CGWA for water abstraction then the industry will have to obtain No objection certificate for abstraction of ground water. It will be the responsibility of the industry to comply with the various conditions of the NOC obtained from the competent authority and submit to the Board, within 3 months time failing which CTO will be revoked.

General Conditions:-

- 1. The applicant shall get analysed the samples of effluent/emission/hazardous wastes at least once in a three month from the laboratory recognized by the MoEF and shall report to the UPPCB.
- 2. The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gases emission or sewage waste from the unit.
- 3. Treated Industial waste water and domestic waste water shall be disposed jointly at one disposal point. The applicant shall provide discharge measurement equipment at final disposal point.
- 4. The applicant shall strictly comply with conditions of this CCA and submit compliance report of stipulated conditions within 30 days of receipt of this CCA. If at any point of time, it is found that the industry is not complying with stipulated conditions or any further direction/instruction issued by the Board, legal action shall be initiated against the applicant.
- 5. The applicant shall maintain good house keeping. All valves/pipes/sewer/drains etc. must be leak-proof
- 6. The industry shall provide uninterrupted entry to the STP/ETP inlet and outlet points, Air Pollution Control equipment and stack for smooth sampling/monitoring of efficiency of pollution control systems.
- 7. The industry shall provide Inspection Book at the time of inspection to the Board's officials.
- 8. Whenever due to any accident or other unforeseen act or event, such emission occurs or is apprehended to occur in excess of standards laid down, such information shall be reported to the Board's offices and all other concerned offices. In case of failure of pollution control equipment, the production process connected to it shall be stopped with immediate effect.
- 9. The industry shall operate in a manner so that all emissions be emitted through designated chimney/stack only.
- 10. In case of any damage to the agriculture productivity, human habitation etc. by the operation of industry, it shall be imperative to stop production in the industry with immediate effect and such information shall be reported to Board's offices. The industry shall be liable to pay compensation also in such cases as decided by the Competent Authority.
- 11. The applicant shall apply before the 60 days of expiry of CCA or any change in production types/production capacity/manufacturing process/capacity enhancement etc. or any change in effluent discharge point or emission point
- 12. The Board reserves the right to revoke/add/modify any stipulated condition issued along with CCA, as may be necessary.

RAM GOPAL Date: 2024.12.30 16:45:29

Specific Conditions:-

- 1. This consent to operate is valid for production Sugar and cane crushing capacity of 9000 TCD and 22.5 MW per day co-generation power.
- 2. Industrial effluent quantity shall be restricted to 900 KLD and Cooling Tower blow down shall be restricted to 900 KLD, only one outlet is allowed in compliance of notification no G.S.R.35(E) dated 15.01.2016 of MoEF & CC.
- 3. Unit shall operate and maintain the APCS i.e. individual wet srubber at the boilers of 80 TPH and 55TPH and common stack height of 50 meters from ground level.
- 4. DG sets of 625KVA and 625 KVA shall be equipped with canopy and stack height of 5 meters and 5 meters above the roof of nearest building.
- 5. Unit shall operate and maintain the installed online emission monitoring system and ensure connectivity to the server of UPPCB.
- 6. Unit shall use Bio-briquette as co-fuel with main fuel in the ratio of minimum 20 percent in boiler subject to its availability.
- 7. Fly ash shall be stored separately as per CPCB guidelines so that it should not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with storm water. Direct exposure of workers to fly ash & dust shall be avoided.
- 8. Unit shall comply with the directions issued Central Pollution Control Board, New Delhi.
- 9. Unit shall identify recipient drains/ rivulets and their u/s & d/s location in consultation with UPPCB and shall carry out monthly monitoring of identified recipient drains at u/s & d/s location through lab recognized under Environment (Protection) Act, 1986 and shall submit the analysis report on monthly basis by 10th of every month to CPCB and UPPCB.
- 10. Unit shall operate and maintain the installed electromagnetic flow meter at water source and outlet of ETP with running hours and maintain the records of water extracted and treated effluent supplied to irrigation or discharge in drain.
- 11. Unit shall maintain and operate properly the installed online effluent monitoring system at the outlet of ETP and ensure the connectivity to the servers of CPCB and UPPCB.
- 12. Unit shall develop Green Belt in minimum 33 percent area of Industrial Premises as per the provisions laid down in office order no. H16405/220/2018/02 dated 16-02-2018 of U.P. Pollution Control Board. The copy of said office order is available on the website of U.P. Pollution Control Board www.uppcb.com.
- 13. Unit shall comply the provisions of Water (Prevention and Control of Pollution) Act 1974 as Amended, Air (Prevention and Control of Pollution) Act 1981 as Amended and Environment (Protection) Act 1986, and direction issued by Hon'ble National Green Tribunal, New Delhi in Order dated 13.07.2017 in OA no. 200/2014, M.C. Mehta v/s Union of India.
- 14. Unit shall submit treated effluent monitoring report of the ETP and ground water quality of premises as well as of the irrigated area done by MoEF & CC approved laboratory in every 3 months.
- 15. Unit shall maintain the log-book for the generation and disposal of ETP sludge and other solid wastes including boiler ash generation.
- 16. Unit shall install Condensate Polishing Unit (CPU) for high pressure boilers (105 Kg/cm2) to treat process condensate for reuse in process. This will help in reduction of fresh water consumption.
- 17. The Unit must ensure the maximum reuse of treated effluent in process.
- 18. Treated effluent shall be used in irrigation on land and discharge of effluent is not allowed in drains/ river or any other surface water body.
- 19. All domestic waste water generated within the Unit's premises and residential colony shall be discharged after proper treatment. The Unit shall install Sewage Treatment Plant (STP) of adequate capacity for the treatment of domestic wastewater.
- 20. Unit shall maintain pipe line from outlet of ETP and to the point of irrigation land.



- 21. Unit shall install flow meters at Mill Fibrizer, Mescuite cooling and RO reject and submit the compliance with authentic data and records thereof.
- 22. Unit shall provide Hazardous tank in the Boiling house.
- 23. Unit shall provide lagoon (for storage of treated effluent) properly lined to prevent leaching/contamination of ground water.
- 24. The mechanical sludge dewatering/handling system for better management of wet sludge shall be provided by the Unit.
- 25. This Consent order shall automatically become invalid on issuance of Closure Order by C.P.C.B / UPPCB and further on Revoking of Closure order, the Consent order shall become valid.

RAM GOPAL Digitally signed by RAM GOPAL Date: 2024.12.30 16:45:53 +05'30'

Chief Environmental Officer

Copy to:

Regional Officer Bareilly to ensure the compliance of the conditions imposed in the consent order.

RAM GOPAL Digitally signed by RAM GOPAL Date: 2024.12.30 16:46:05 +05'30'

Chief Environmental Officer



मिशन LiFE - पर्यावरण के लिए जीवन शैली

(Lifestyle For Environment) जनसहभागिता का सन्देश



- स्वच्छता देशसेवा में अपने परिवेश की स्वच्छता हेतु अपना सक्रिय योगदान सुनिश्चित करें
- संकल्प लें -एकल उपयोग प्लास्टिक उत्पाद जैसे कप, तश्तरी, चम्मच, स्ट्रॉ, ईयरबड्स आदि का उपयोग न हो एवं पर्यावरण अनुकूल विकल्पों जैसे कागज/पत्तों से बने दोने या कटलरी को प्राथमिकता दी जाय |
- एकल उपयोग प्लास्टिक उत्पाद के प्रयोग को रोकने एवं प्लास्टिक बैग के बजाय कपड़े के थैले का उपयोग करने मात्र से 375 मिलियन टन ठोस (प्लास्टिक) कचरे का उत्सर्जन बचाया जा सकता है
- चक्रीय अर्थव्यवस्था (सर्कुलर इकोनॉमी) का समुचित कार्यान्वयन वर्ष 2030 तक लगभग 14 लाख करोड़ रुपये की अतिरिक्त बचत उत्पन्न कर सकता है | वेस्ट /अपशिष्ट फेकने के पूर्व सोचें, ये किसी का संसाधन तो नहीं ...?
- अनुपयोगी इलेक्ट्रिक / इलेक्ट्रॉनिक उत्पाद को कचरे में फेकने से रुकें | इसके उपयुक्त निस्तारण हेतु इसे प्राधिकृत ई वेस्ट रीसाइकलर को दें | प्राधिकृत ई-रीसाइक्लिंग इकाई में अनुपयोगी इलेक्ट्रिक / इलेक्ट्रॉनिक उत्पाद को देने मात्र से 0.75 मिलियन टन तक ई-कचरे का पुनर्चक्रण किया जा सकता है एवं ई-कचरे के विषम पर्यावरणीय दुष्प्रभाव से बचा जा सकता है
- बाहर जाते समय सोचें कि क्या आपको वास्तव में परिवहन की आवश्यकता है वह भी क्या व्यक्तिगत रूप से ?
 छोटी दूरी के लिए पैदल चलना पसंद करें, अथवा सम्भव हो तो कार पूल के रूप में संसाधन को साझा करें अथवा सार्वजनिक परिवहन पर विचार करें
- घरेलू स्तर पर कम से कम ठोस अपशिष्ट का उत्सर्जन करें और इनका प्र्थाक्कीकरण करें
- उपयोगी शेष खाद्य सामग्री आपके स्वयं प्रयास अथवा निकटस्थ सक्रिय स्वयं सेवी संस्थाओं की सहायता से समाज के वंचित वर्ग तक पहुंचाई जा सकती है | वहीं अनुपयोगी भोजन /खाद्य सामग्री को कंपोस्ट (वर्मी कम्पोस्ट) करने से 15 अरब टन भोजन को नष्ट होने से बचाया जा सकता है
- ध्यान रखें उपयुक्त नल और शावर के उपयोग से पानी की खपत को 30 40% तक कम किया जा सकता है। एवं उपयोग में न होने पर नलों को बंद रखने मात्र से 9 ट्रिलियन लीटर पानी बचाया जा सकता है
- ट्रैफिक लाइट/रेलवे क्रॉसिंग पर कार/स्कूटर के इंजन बंद करने मात्र से 22.5 बिलियन kWh तक ऊर्जा की बचत हो सकती है
- परम्परागत बल्ब के स्थान पर CFL का उपयोग बिजली की खपत में प्रभावी कमी लाते हैं | उपयोग में न होने पर बिजली उपकरणों को बंद करें | स्टार रेटेड विद्युत उपकरणों के उपयोग को प्राथमिकता दें

हमारे द्वारा अपनी जीवन शैली की प्राथमिकताओं का उचित और पर्यावरण अनुकूल पुनर्निर्धारण समाज और पर्यावरण के प्रति हमारा दायित्व है | Single-Window Hub

and Virtuous Environmental





Government of India Ministry of Environment, Forest and Climate Change (Issued by the State Environment Impact Assessment Authority(SEIAA), UTTAR PRADESH)

To,

The A.V.P.(Business Compliance) **DHAMPUR SUGAR MILLS LIMITED**

Dhampur Sugar Mills Limited Village: Nagaria Sadat, Block & Tehsil: Meerganj, District: Bareilly, U.P. -243504

Subject: Grant of Environmental Clearance (EC) to the proposed Project Activity under the provision of EIA Notification 2006-regarding

Sir/Madam,

This is in reference to your application for Environmental Clearance (EC) in respect of project submitted to the SEIAA vide proposal number SIA/UP/IND2/408659/2022 dated 30 Nov 2022. The particulars of the environmental clearance granted to the project are as below.

1. EC Identification No.

2. File No.

3. **Project Type**

4. Category

Project/Activity including 5. Schedule No.

6. Name of Project EC23B025UP120189

7410-6909 Expansion

5(j) Sugar Industry

Expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power at village – Nagaria Sadat, Block & Tehsil: Meerganj, District -

Bareilly (UP) of M/s DSM Sugar, Meerganj (A Unit of Dhampur Sugar Mills Limited), Sugar Division

(e-signed)

DHAMPUR SUGAR MILLS LIMITED 7. Name of Company/Organization

8. **Location of Project** UTTAR PRADESH

9 **TOR Date** N/A

The project details along with terms and conditions are appended herewith from page no 2 onwards.

Member Secretary Date: 27/03/2023 **Member Secretary** SEIAA - (UTTAR PRADESH)

Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH.Please quote identification number in all future correspondence.

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State Level Environment Impact Assessment Authority, Uttar Pradesh



Directorate of Environment, U.P.

Vineet Khand-1, Gomti Nagar, Lucknow- 226010 E-Mail- doeuplko@yahoo.com, seiaaup@yahoo.com Phone no- 0522-2300541

Reference- MoEFCC Proposal no- SIA/UP/IND2/408659/2022 & SEIAA, U.P File no-7410-6909

Sub: Environmental Clearance for Expansion of Existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power at village – Nagaria Sadat, Block & Tehsil: Meerganj, District – Bareilly, U.P., M/s DSM Sugar, Meerganj.

Dear Sir,

This is with reference to your application / letter dated 01-02-2022, 30-11-2022, 21-12-2022 on above mentioned subject. The matter was considered by 713th SEAC in meeting held on 23-12-2022 and 697th SEIAA in meeting held on 22-02-2023.

A presentation was made by the project proponent along with their consultant M/s Environmental & Technical Research Centre to SEAC on 23-12-2022.

<u>Project Details Informed by the Project Proponent and their Consultant</u>

The project proponent, through the documents and presentation gave following details about their project –

- The environmental clearances are sought for Expansion of Existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power at village – Nagaria Sadat, Block & Tehsil: Meerganj, District – Bareilly, U.P., M/s DSM Sugar, Meerganj.
- 2. The standard terms of reference in the matter were issued through online parivesh portal on 08/02/2022.
- 3. The Public hearing was organized by Uttar Pradesh State Pollution Control Board under the Chairmanship of Additional District Magistrate (Finance), Bareilly. Final EIA report submitted by project proponent on 30/11/2022.

4. Salient features of the project:

Sr.	Particulars	Details		
No	C		Con	
	13.	Existing	Proposed	After Expansion
			expansion	
1.	Nature and Size of Project	5000 TCD	6000 TCD	11000 TCD
2.	Category of the Project	As per EIA Notificat	tion dated 14 th Sep	., 2006 as
		amended from tim	e to time; the proje	ect falls in
		Category 'B', Project	ct or Activity - 5(J).	
3.	Locations Details			
	Village/City	Nagaria Sadat		
	Block	Meerganj		
	Tehsil	Meerganj		
	District	Bareilly		
	State	Uttar Pradesh		
	Latitude	28°33'1.70"N		
	Longitude	79°12'58.75"E		
	Toposheet No	53P/2, 53P/3, 53P/	6 & 53P/7	_

4.	Area Details			
	Total Plant Area	Existing Industry: 55.846	66 Hectare	
		Proposed Expansion: Nil		
		1 .	of industry, expansion will be	
		done within existing pre	, .	
	Greenbelt / Plantation Area		ea has been provided as green	
			ained after expansion also.	
5.	Environmental Setting Details (with app		·	
	Nearest Village		ge Nagaria Sadat – 0.50 km in	
	_	West direction,		
		Village Jatan – 0.70 km in SES direction.		
	Nearest Town & City	Tehsil & Block – Mirganj	– 1.30 km in South-West	
		direction.		
	Nearest National Highway / State Highway	NH 24 – 0.80 Km in Sout	h-West direction	
	Nearest Railway station	Nagaria Sadat Railway S	tation – 0.60 km in West	
	100	direction		
	Nearest Airport	Hindon Airport - 181.32	km in West direction.	
			nal Airport - 208.88 km in	
		West direction.		
	National Parks, Reserved Forests (RF)/	No National Park, Wild Life Sanctuary, Biosphere		
	Protected Forests (PF), Wildlife		t Rese <mark>rv</mark> e, Wildlife Corridors	
	Sanctuaries, Biosphere Reserves,			
	Tiger/ Elephant Reserves, Wildlife	e the plant site.		
	Corridors etc. within 10 km radius			
	River / Water Body (within 10 km	River: Nahal Nadi - 1.29		
	radius)	Dhakra Nadi - 2.67 km ir		
		Bahgul Nadi - 7.11 km in		
6.	Cost Details	Ramganga River - 9.96 k	III III South direction	
0.	Total Project Cost	Rs 25000.0 Lakhs	7// 5	
	Cost for Environment Management	Capital Cost: Rs 4.79 Cro	ires	
	Plan	Recurring Cost: Rs 1.12 (
7.	Basic Requirements for the project	0		
	Water Requirement	Existing	After Proposed expansion	
	Industrial (Fresh Water)	760 KLD (@ 0.16 KL/T	·	
	12.	cane crush)	cane crush)	
	Domestic (Fresh Water)	40.0 KLD	50.0 KLD	
	Total Fresh Water requirement	800 KLD	1760 KLD	
	Source of Fresh Water	Ground water through	Tube / Bore well. NOC from	
		UPGWD has been ob	tained. For Additional water,	
		Industry will be obtai	ned the necessary permission	
		before start of production	on work.	
	Power Requirement	Existing power requirem		
		After proposed expansion		
	Man Power Requirement		ion, existing employees are	
			omplete plant after expansion	
			nt: 100 nos will be expected to	
	Bus does Describe	increase after expansion		
8.	Product Details	Existing	After Proposed Expansion	
а	Sugar	600 MT/Day	1320 MT/Day	

b	Molasses (Byproduct)		225 N	MT/Day 450 MT/Day		MT/Day	
С	Bagasse (By product)			MT/Day	3080 MT/Day		
d	Press Mud (By Product)		200 N	/IT/Day	440	MT/Day	
9.	Fuel and Its Quantity		Bagas	se is being and wil	l be ι	used as fuel.	
	·		Existi	ng requirement: 11	L00 T	PD	
				After proposed expansion: 2740 TPD			
10.	Steam requirement		Existing: 98 TPH				
			After proposed expansion: 187 TPH				
11.	1. Raw Material						
	Existing			Proposed expans	ion	After proposed expansion	
	Sugar Cane Crushing	5000 TCI)	6000 TCD		11000 TCD	
12.	Rain water harvesting pits	07 nos.					

5. Land use details:

Sr. No.	Land Use	Area in Sqm	Area in Percentage
1	Roof Top (Building, Covered Shed)	26500.0	4.74 %
2	Green Belt	184295.0	33 %
3	Road and Paved	20244.0	3.62 %
4	Open Area	327427.0	58.62 %
Grand To	tal	558466.0	100 %

6. Products and by product details:

Product and its Quantity	Existing	After Expansion		
	Sugar Cane 5000 TCD Crushing	Sugar Cane 11000 TCD		
		Crushing		
Sugar (Product)	600 MT/Day	1320 MT/Day		
Molasses (By Product)	225 MT/Day	450 MT/Day		
Bagasse (By Product)	1176 MT/Day	3080 MT/Day		
Press Mud (By Product)	200 MT/Day	440 MT/Day		

7. Raw material details:

Sr.	Particulars	Existing	Proposed	Total after	Source of the raw material &
No.	7\\		Expansion	expansion	mode of transportations
1.	Sugar Cane	5000 T	6000 T	11000 T	From reserve area by tractor
	2-1				trolley/trucks
2. Che	micals				
a.	Lime	10.0 T	10.0 T	20.0 T	Will be sourced from Lime
	3				Stone mines and transported
					by trucks
b.	Sulphur	3.0 T	3.0 T	6.0 T	Will be sourced from local
		OF		1.01	market and transported by
		46	Cte it	SNC '	trucks
c.	Caustic Soda	0.25 T	0.27 T	0.52 T	Will be purchased from Caustic
					Soda Manufacturers and will be
					transported by trucks
d.	Common salt	1.0 T	1.2 T	2.2 T	Will be sourced from Open
					Market.

8. Water requirement details:

Sr. No.	Particulars	Existing	Proposed	Total KLD	Source
		KLD	KLD		
1	Industrial	760	950	1710	Ground Water through
	(Season)				Tube-well.
AND					Industry obtained NOC
2	Domestic water	40	10	50	from UPGWD.

	requirement					For Additional water,
	Grand Total		800	960	1760	industry will obtain the permission before the start of operation.
3	Waste Water generation		1000	1200	2200	Maximum effluent generation is being and will be @ 0.2 KL / Ton of Cane Crushed.
	Waste treatment	water	Existing treatment Strategy: Effluent is being treated through Activated sludge process. ETP comprises of Bar Screen, Oil & Grease trap, chemical Mixing, Equalization, Primary Clarifier, Aeration, Secondary Clarifier, MGF, ACF and Sludge Drying beds. Treatment Strategy after expansion: Existing ETP capacity will be modified to 2500 KLD after expansion and Effluent will be treated through same treatment strategy as per existing.			

9. Industrial waste generation details:

Name of Solid waste Existing capacity T		Total After Expansion	Management Plan	
Boiler ash	19.0 MT/Day	40.4 MT/Day	Boiler ash is being / will be	
			supplied to the brick	
			manufacturer.	
ETP Sludge	3.0 MT/Day	6.0 MT/Day	ETP Sludge is being / will	
			be given to the farmers.	
Press Mud	200 MT/Day	440 MT/Day	Press mud is being / will	
			be given to the farmers	

10. The project proposal falls under category–5(j) of EIA Notification, 2006 (as amended).

Based on the recommendations of the State Level Expert Appraisal Committee Meeting (SEAC) held on 23-12-2022 the State Level Environment Impact Assessment Authority (SEIAA) in its Meeting held 22-02-2023 and decided to grant of environmental clearance on the proposal as above alongwith standard environmental clearance conditions prescribed by MoEF&CC, GoI and following additional conditions:

Specific Conditions:

- I. Notification dated 14.01.2016 of Moef&CC regarding discharge of treated effluent shall be complied with.
- II. Directions/suggestions given during public hearing and commitment made by the project proponent should be strictly complied.
- III. Ash generated will be stored in dedicated areas with proper fencing.
- IV. The project proponent will install 3 CAAQMS in consultation with UPPCB.
- V. Three tier green belt shall be developed with native species all along the periphery of the project. Site survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years (Miyawaki method to be adopted for plantation)
- VI. Performance test shall be conducted on all pollution control system every year and report shall be submitted to Regional office of the MoEF and CC.
- VII. Greening and paving shall be implemented in the plant area to arrest soil erosion and dust pollution exposed soil surface.
- VIII. Properly covered vehicles shall be used while transporting material and product.
- IX. Allergy test should also be included in health checkup of works.
- X. Industry should comply with the CPCB charter guidelines for sugar units and treated water shall be used for the different purposes as per the requirement in industry.

XI. Industry shall comply in a time bound manner with the revised CCR plan submitted to the Directorate of Environment and submit the compliance progress time to time to the concerned authority.

Standard environmental clearance conditions:

I. Statutory compliance:

- The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.
- II. The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
- III. The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden, if applicable. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six monthly compliance report. (in case of the presence of schedule-I species in the study area).
- IV. The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.
- V. The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.
- VI. The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.

II. Air quality monitoring and preservation:

- The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- II. The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.s in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 12 0° each), covering upwind and downwind direct ions.
- III. The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six- monthly monitoring report.
- IV. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- V. The National Ambient Air Quality Emission Standards issued by the Ministry vide

- G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with.
- VI. Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.
- VII. The DG sets shall be equipped with suitable pollution control devices and the adequate stack height so that the emissions are in conformity with the extant regulations and the guidelines in this regard.
- VIII. Storage of raw materials, coal etc shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.

III. Water quality monitoring and preservation

- For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises and connected to SPCB and CPCB online servers.
- II. Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises.
- III. Process effluent /any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.
- IV. The effluent discharge shall conform to the standards prescribed under the Environment (Protection) Rules, 1986, or as specified by the State Pollution Control Board while granting Consent under the Air/Water Act, whichever is more stringent.
- v. Total fresh water requirement shall not exceed the proposed quantity or as specified by the Committee. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.
- VI. Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD (agitated thin film drier). Low TDS effluent stream shall be treated in ETP and treated effluent shall conform to the standards prescribed under the Environment (Protection) Rules, 1986 and treated water from ETP shall be used for irrigation.
- VII. The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial operations within the plant.

IV. Noise monitoring and prevention

- I. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.
- II. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation.
- III. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time

v. Energy Conservation measures

I. The energy sources for lighting purposes shall preferably be LED based.

VI. Waste management

- I. Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.
- II. Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt, if hazardous shall be disposed off

to the TSDF.

III. The company shall undertake waste minimization measures wherever feasible as below:-

- a. Metering and control of quantities of active ingredients to minimize waste .
- b. Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
- c. Use of automated filling to minimize spillage.
- d. Use of Close Feed system into batch reactors.
- e. Venting equipment through vapour recovery system.
- f. Use of high pressure hoses for equipment clearing to reduce wastewater generation

VII. Green Belt

 Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant.

VIII. Safety, Public hearing and Human health issues

- Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- II. The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- III. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- IV. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
- v. Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- VI. There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places

ix. Corporate Environment Responsibility

- The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 1st May 2018, as applicable, regarding Corporate Environment Responsibility.
- The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements /deviation/violation of the environmental / forest /wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation/ violation of the environmental/ forest / wildlife norms I conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
- III. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive , who will directly to the head of the organization.
- IV. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved

by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.

v. Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.

x. Miscellaneous

- The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- II. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- III. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- IV. The project proponent shall monitor the criteria pollutants level namely; PM₁₀, SO₂, NO_x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- V. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- VI. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- VII. The project proponent shall inform the Regional Office as well as the Minis try, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- VIII. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- IX. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- X. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- XI. Concealing factual data or submission of false /fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- XII. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- XIII. The Ministry reserves the right to stipulate additional conditions if found necessary.
- XIV. The Company in a time bound manner shall implement these conditions.
- xv. The Regional Office of this Ministry shall monitor compliance of the stipulated

- conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
- XVI. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
- XVII. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

Concealing factual data and information or submission of false/fabricated data and failure to comply with any of the conditions stipulated in the Prior Environmental Clearance attract action under the provision of Environmental (Protection) Act, 1986.

This Environmental Clearance is subject to ownership of the site by the project proponents in confirmation with approved Master Plan for Bareilly. In case of violation; it would not be effective and would automatically be stand cancelled.

The project proponent has to ensure that the proposed site in not a part of any nodevelopment zone as required/prescribed/identified under law. In case of the violation this permission shall automatically deemed to be cancelled. Also, in the event of any dispute on ownership or land use of the proposed site, this Clearance shall automatically deemed to be cancelled.

Further project proponent has to submit the regular 6 monthly compliance report regarding general & specific conditions as specified in the E.C. letter and comply the provision of EIA notification 2006 (as Amended).

These stipulations would be enforced among others under the provisions of Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Public Liability (Insurance) Act, 1991 and EIA Notification, 2006 including the amendments and rules made thereafter.

Copy, through email, for information and necessary action to -

- 1. Additional Chief Secretary, Department of Environment, Forest and Climate Change, Government of Uttar Pradesh, Lucknow (email psforest2015@gmail.com)
- 2. Joint Secretary, Ministry of Environment, Forest and Climate Change, Government of India, 3rd Floor, Prithvi-Block, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi-110003 (email sudheer.ch@gov.in)
- 3. Deputy Director General of Forests (C), Integ rated Regional Office, Ministry of Environment, Forest and Climate Change, Kendriya Bhawan, 5th Floor, Sector "H", Aliganj, Lucknow 226020 (email rocz.lko-mef@nic.in)
- 4. District Magistrate Bareilly.
- 5. Member Secretary, Uttar Pradesh Pollution Control Board, TC-12V, Paryavaran Bhawan, Vibhuti Khand, Gomti Nagar, Lucknow-226010 (email ms@uppcb.com)
- 6. Copy to Web Master for uploading on PARIVESH Portal.
- 7. Copy for Guard File.

(Ajay Kumar Sharma) Member Secretary, SEIAA



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Email: ETRCLTH@YAHOO.IN, Web.: www.etrcindia.com

(ISO 9001:2015, ISO 45001:2018 (OH&S) ISO 14001:2015)

An approved laboratory from Ministry of Environment, Forest and Climate change, Govt. of India under EPA 1986

ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/14243/2025	Date of Report: 21/04/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meergani
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5	Packing Condition	Sealed
2	2 Sample Description	Borewell Water	6	Sample Collected by	Industry self
	Campie Becomption	Dorewell Water	0	Sample Collection date	16.04.2025
3	Sample received date	16.04.2025	7	Analysis Start Date	16.04.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	21.04.2025

TEST RESULT

Sr.	Test Parameter	Unit	Protocol/Test Method	col/Test Method Result		Indian Standard 10500: 2012	
No					/limit of detection	Desirable	Permissible
			Physico-chemical Para	meters			
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	рН	-	APHA 24th Ed 2023 - 4500 H+	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed 2023 - 2130 B	BDL	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS 3025 (Part - 16): 2023	386.4	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS 3025 (Part - 40): 1991 Reaffirmed: 2019			75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	28.188	0.1 - 400	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed 2023 - 4500-CI-B	24.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F-C	0.34	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26): 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	26.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2320 B	276.0	2.0 - 1000	200	600
17	Total Hardness as CaCO₃	mg/l	APHA 24 th Ed 2023 - 2340 C	248.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.09	0.05 - 20	0.3	No Relaxation

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Test Report Ref No.: ETRC/EPA/14243/2025

The political from						
Manganese as Mn	mg/l	APHA 24 ^{str} Ed 2023 - 3120 B (ICP - OES)	0.03	0.02 - 5.0	0.1	0.3
Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.42	0.05 - 15	5	15
Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
Mercury as Hg	µg/l	APHA 24 th Ed 2023 - 3112 B	BDL	0.5 - 1000	1.0	No Relaxation
Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 5.0	0.02	No Relaxation
Arsenic as As	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 2.0	0.01	0.05
Total Chromium	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
		Microbiological Param	neters			
E. coli	MPN/ 100 ml	IS 1622 - 1981 Reaffirmed: 2019	Absent	<1.8 - 16000		e detected in any ml sample
T. coli	MPN/ 100 ml	APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be detected in an 100 ml sample	
	Manganese as Mn Zinc as Zn Cadmium as Cd Lead as Pb Mercury as Hg Nickel as Ni Arsenic as As Total Chromium E. coli	Manganese as Mn mg/l Zinc as Zn mg/l Cadmium as Cd mg/l Lead as Pb mg/l Mercury as Hg µg/l Nickel as Ni mg/l Arsenic as As mg/l Total Chromium mg/l E. coli MPN/100 ml T. coli	Zinc as Zn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Lead as Pb mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Mercury as Hg μg/l APHA 24 th Ed 2023 - 3112 B Nickel as Ni mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Arsenic as As mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Total Chromium mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) Total Chromium mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) MPN/ APHA 24 th Ed 2023 - 3120 B (ICP - OES) MPN/ Reaffirmed: 2019 T. coli MPN/ APHA 24 th Ed. 2023 - 9221 -	Manganese as Mn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) 0.03 Zinc as Zn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) 0.42 Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL Lead as Pb mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL Mercury as Hg μg/l APHA 24 th Ed 2023 - 3112 B BDL BDL Nickel as Ni mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL Arsenic as As mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL Total Chromium mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL Mender of the property o	Manganese as Mn mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) 0.03 0.02 - 5.0 Zinc as Zn mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) 0.42 0.05 - 15 Cadmium as Cd mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) BDL 0.003 - 2.0 Lead as Pb mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) BDL 0.01 - 10 Mercury as Hg μg/l APHA 24th Ed 2023 - 3112 B BDL 0.5 - 1000 Nickel as Ni mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) BDL 0.02 - 5.0 Arsenic as As mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) BDL 0.02 - 2.0 Total Chromium mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) BDL 0.03 - 5.0 Microbiological Parameters BDL 0.03 - 5.0 15 1622 - 1981 (ICP - OES) Absent 41.8 - 16000 T. coli MPN/ APHA 24th Ed. 2023 - 9221 - Absent 41.8 - 16000 41.8 - 16000	Manganese as Mn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) 0.03 0.02 - 5.0 0.1 Zinc as Zn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) 0.42 0.05 - 15 5 Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.003 - 2.0 0.003 Lead as Pb mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.01 - 10 0.01 Mercury as Hg μg/l APHA 24 th Ed 2023 - 3112 B BDL 0.5 - 1000 1.0 Nickel as Ni mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.02 - 5.0 0.02 Arsenic as As mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.03 - 5.0 0.05 Total Chromium mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.03 - 5.0 0.05 Microbiological Parameters E. coli MPN/ 100 ml APHA 24 th Ed . 2023 - 9221 - Absent Absent <1.8 - Shall not be T. coli MPN/ APHA 24 th Ed . 2023 - 9221 - Absent Absent <1.8 - Shall not be

BDL=Below Detection Limit

..... END OF REPORT......

• ETRC warrants that all analytical work is conducted professionally in accordance with all applicable standard laboratory practices and that this data reflects our best attempt to generate accurate results for the sample, mentioned in the report as above.

The result relate only to the items tested.

• ETRC does not assume any liability for any claims or damages related to the quality of parameter analyzed in the results and/or the performance of the equipment constituting to the results.

All disputes subject to Lucknow jurisdiction.

This report is not to be reproduced wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without our special permission in writing.

Complain register s available in our laboratory.

Nerma.

Authorized Signatory (Sandeep Kr Verma) Lab-Incharge

CHECKED 20

Authorized Signatory (Dr. Ritu Garg) QM

Riburyang

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(ISO 9001:2015, ISO 45001:2018 (OH&S) ISO 14001:2015)

ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/14433/2025	Date of Report: 24/05/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meergani
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5	Packing Condition	Sealed
2	Sample Description	Borewell Water	6	Sample Collected by	Industry self
	Sample Description	Bolewell Water	0	Sample Collection date	19.05.2025
3	Sample received date	19.05.2025	7	Analysis Start Date	19.05.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	23.05.2025

TEST RESULT

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing		Standard 0: 2012
		0			/limit of detection	Desirable	Permissible
			Physico-chemical Para				
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 24 th Ed 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24th Ed 2023 - 2130 B	BDL	2 - 40	11	5·
5	Total Dissolved Solids (TDS)	mg/l	IS 3025 (Part - 16): 2023	390.0	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS 3025 (Part - 40): 1991 Reaffirmed: 2019	57.6	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	22.356	0.1 - 400	30	100
10	Chloride as Cl	mg/l	APHA 24th Ed 2023 - 4500-Cl-B	26.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F ⁻ C	0.39	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26): 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	22.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24th Ed 2023 - 2320 B	260.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2340 C	236.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.13	0.05 - 20	0.3	No Relaxation

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Test Report Ref No.: ETRC/EPA/14433/2025

			APHA 24 th Ed 2023 - 3120 B		T -		
22	Manganese as Mn	mg/l	(ICP - OES)	0.05	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.55	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 24 th Ed 2023 - 3112 B	BDL	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
			Microbiological Paran	neters			
30	E. coli	MPN/ 100 ml	IS 1622 - 1981 Reaffirmed: 2019	Absent	Absent <1.8 - Shall not be determined to the same shall not be dea		e detected in any
31	T. coli	MPN/ 100 ml	APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be	e detected in any ml sample

BDL=Below Detection Limit

..... END OF REPORT......

ETRC warrants that all analytical work is conducted professionally in accordance with all applicable standard laboratory practices and that this data reflects our best
attempt to generate accurate results for the sample, mentioned in the report as above.

The result relate only to the items tested.

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Authorized Signatory (Sandeep Kr Verma) Lab-Incharge Authorized Signatory (Dr. Ritu Garg) QM



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ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/14554/2025	Date of Report: 11/06/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meergani
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5	Packing Condition	Sealed
2	Sample Description	Borewell Water	6	Sample Collected by	Industry self
	Sample Description .	Bolewell Water	0	Sample Collection date	05.06.2025
3	Sample received date	05.06.2025	7	Analysis Start Date	05.06.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	10.06.2025

TEST RESULT

Sr.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing		Standard 0: 2012
No		0			/limit of detection	Desirable	Permissible
			Physico-chemical Para	meters			
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	рН	-	APHA 24 th Ed 2023 - 4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24th Ed 2023 - 2130 B	BDL	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS 3025 (Part - 16): 2023	382.2	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS 3025 (Part - 40): 1991 Reaffirmed: 2019	56.0	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	27.216	0.1 - 400	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed 2023 - 4500-Cl ⁻ B	22.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F ⁻ C	0.42	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26); 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	28.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24th Ed 2023 - 2320 B	284.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2340 C	252.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.11	0.05 - 20	0.3	No Relaxation

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Test Report Ref No.: ETRC/EPA/14554/2025

100	st iteport iter ito		7017007/2020				
22	Manganese as Mn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.02	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.36	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 24 th Ed 2023 - 3112 B	BDL	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
			Microbiological Param	neters			
30	E. coli	MPN/ 100 ml	IS 1622 - 1981 Reaffirmed: 2019	Absent <1.8 - Shall not be detecte 16000 100 ml sample			
31	T. coli	MPN/ 100 ml	APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be	e detected in any ml sample

BDL=Below Detection Limit

..... END OF REPORT......

• ETRC warrants that all analytical work is conducted professionally in accordance with all applicable standard laboratory practices and that this data reflects our best attempt to generate accurate results for the sample, mentioned in the report as above.

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Authorized Signatory (Sandeep Kr Verma) Lab-Incharge Authorized Signatory (Dr. Ritu Garg) QM



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ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/14827/2025	Date of Report: 16/07/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
	Unit: Meerganj, Division: Sugar
* ·	Village: Nagari Sadat, Block & Tehsil: Meerganj
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5 Packing Condition		Sealed
2	2 Sample Description	Borewell Water		Sample Collected by	Industry self
	Sample Description	Dolewell Water	O	Sample Collection date	10.07.2025
3	Sample received date	10.07.2025	7	Analysis Start Date	10.07.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	15.07.2025

TEST RESULT

Sr.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing	Indian Standard 10500: 2012	
No	rest i arameter	Ome			/limit of detection	Desirable	Permissible
			Physico-chemical Para				
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	pH		APHA 24 th Ed 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24th Ed 2023 - 2130 B	BDL	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS 3025 (Part - 16): 2023	386.4	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS 3025 (Part - 40): 1991 Reaffirmed: 2019	59.2	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	25.272	0.1 - 400	30	100
10	Chloride as Cl	mg/l	APHA 24 th Ed 2023 - 4500-Cl ⁻ B	20.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F ⁻ C	0.35	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26): 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	24.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24th Ed 2023 - 2320 B	280.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2340 C	252.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.08	0.05 - 20	0.3	No Relaxation

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(ISO 9001:2015, ISO 45001:2018 (OH&S) ISO 14001:2015)

Test Report Ref No.: ETRC/EPA/14827/2025

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22	Manganese as Mn	mg/i	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.03	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.30	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	μg/l	APHA 24 th Ed 2023 - 3112 B	BDL	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 2.0	0.01	0.05
29	Total Chromium	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
			Microbiological Param	neters			
30	E. coli	MPN/ 100 ml	IS 1622 - 1981 Reaffirmed: 2019	Absent	<1.8 - 16000		e detected in any ml sample
31	T. coli	MPN/ 100 ml	APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be	e detected in any ml sample

BDL=Below Detection Limit

..... END OF REPORT......

ETRC warrants that all analytical work is conducted professionally in accordance with all applicable standard laboratory practices and that this data reflects our best
attempt to generate accurate results for the sample, mentioned in the report as above.

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ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/15031/2025	Date of Report: 11/08/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
-	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meergani
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5	Packing Condition	Sealed
2	Sample Description	Borewell Water		Sample Collected by	Industry self
	Sample Description	Dolewell Water	0	Sample Collection date	06.08.2025
3	Sample received date	06.08.2025	7	Analysis Start Date	06.08.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	11.08.2025

TEST RESULT

Sr.	Test Parameter	st Parameter Unit Protocol/Test Method	Result	Range of testing	10500: 2012		
No				/limit of detection	Desirable	Permissible	
			Physico-chemical Para				
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 24 th Ed 2023 - 4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24th Ed 2023 - 2130 B	BDL	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS 302 <mark>5 (Part - 16): 202</mark> 3	390.0	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS 3025 (Part - 40): 1991 Reaffirmed: 2019	60.8	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	23.328	0.1 - 400	30	100
10	Chloride as Cl	mg/l	APHA 24th Ed 2023 - 4500-Cl-B	22.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F ⁻ C	0.36	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26): 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	22.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2320 B	272.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2340 C	248.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.10	0.05 - 20	0.3	No Relaxation

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Test Report Ref No.: ETRC/EPA/15031/2025

Manganese as Mn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.04	0.02 - 5.0	0.1	0.3
Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.28	0.05 - 15	5	15
Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
Mercury as Hg	μg/i	APHA 24 th Ed 2023 - 3112 B	BDL	0.5 - 1000	1.0	No Relaxation
Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 5.0	0.02	No Relaxation
Arsenic as As	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.02 - 2.0	0.01	0.05
Total Chromium	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
	102	Microbiological Paran	neters	,		
E. coli	MPN/ 100 ml	IS 1622 - 1981 Reaffirmed: 2019	Absent	<1.8 - 16000		e detected in any
T. coli Below Detection Limit	MPN/ 100 ml	APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be	e detected in any
	Zinc as Zn Cadmium as Cd Lead as Pb Mercury as Hg Nickel as Ni Arsenic as As Total Chromium E. coli T. coli	Zinc as Zn mg/l Cadmium as Cd mg/l Lead as Pb mg/l Mercury as Hg µg/l Nickel as Ni mg/l Arsenic as As mg/l Total Chromium mg/l E. coli T. coli MPN/ 100 ml	Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES)	Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES)	Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.003 - 2.0	Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.003 - 2.0 0.003

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Authorized Signatory (Sandeep Kr Verma) Lab-Incharge

Dilui Lang **Authorized Signatory** (Dr. Ritu Garg) **OM**

Page 2 of 2



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ETRC/PM09/TEST-REP/FT/42

TEST REPORT AMBIENT AIR QUALITY MONITORING REPORT

Test	Report Ref No.: ETRC/EPA/15547/2025	Date of Report: 27.09.	Date of Report: 27.09.2025			
Name /Address/Type of Industry		M/s Dhampur Bio-organics Limited				
		Unit: Meerganj, Division	on: Sugar			
			Block & Tehsil: Meergani			
		District: Bareilly (Uttai				
Mon	itored by	ETRC, Lucknow	,			
Loc	ation of Sampling points	Near Main Gate				
1	GENERAL OBSERVATIONS	DETAILS - PM ₁₀	DETAILS - PM _{2.5}			
(a)	Weather conditions	Clear	Clear			
(b)	Wind direction	West to East	West to East			
(c)	Average humidity (%)	58	58			
(d)	Average ambient temperature (°C)	29	29			
(e)	Time of Sampling Started (Hours)	10:24 am (21/09/2025)	10:24 am (21/09/2025)			
(f)	Time of Sampling completed (Hours)	10:13 am (22/09/2025)	10:13 am (22/09/2025)			
(g)	Total time of sampling (minutes)	24 hour (1412 minutes)	24 hour (1412 minutes)			
2	Average sampling rate for PM (m³/minute)	1.160	NA			
3	Average sampling rate for gas (LPM)	0.5	NA			
4	TOTAL VOLUME OF AIR SAMPLED	10				
	• PM (m³)	 1637.688 	• 23.528			
	GAS (liter)	• 705.9				

TEST RESULT

Sr. No.	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS: dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006, RA: 2022	μg/m³	86.6	5.0 - 1200	For 24 hour = 100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	μg/m³	52.28	2.0 - 500	For 24 hour = 60
3	Sulphur Dioxide (SO ₂)	IS: 5182 (Part-02): 2001, RA: 2022	μg/m ³	14.30	5.0 - 1050	For 24 hour = 80
4	Oxides of Nitrogen (NO _x)	IS: 5182 (Part-06): 2006, RA: 2022	µg/m³	20.47	6.0 - 750	For 24 hour = 80
5	Carbon Monoxide (CO)	IS: 5182 (Part-10): 1999, RA: 2019	mg/m ³	0.52	0.114 - 10	For 8 hour = 02
6	Ozone (O ₃)	IS: 5182 (Part-09): 1974, RA: 2019	μg/m ³	14.8	10 - 200	For 1 hour = 180
7	Ammonia (NH ₃)	IS: 5182 (Part-25): 2018	μg/m ³	23.62	5.0 - 500	For 24 hour = 400
8	Lead (Pb)	IS: 5182 (Part-22): 2004, RA: 2019	µg/m ³	BDL	0.5 - 100	For 24 hour = 01
9	Benzene (C ₆ H ₆)	IS: 5182 (Part-11): 2006, RA: 2022	µg/m ³	BDL	2.0 - 500	Annual = 05
10	Nickel (Ni)	IS: 5182 (Part-26): 2020	ng/m ³	BDL	5.0 - 10000	Annual = 20
11	Arsenic (As)	EPA/625/R-96/010a; US EPA IO 3.2	ng/m³	BDL	2.0 - 1000	Annual = 06
12	Benzo (a) Pyrine - particulate phase only	IS: 5182 (Part-12): 2004, RA: 2019	ng/m³	BDL	1.0 - 50	Annual = 01

BDL=Below Detection Limit

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ETRC/PM09/TEST-REP/FT/42

TEST REPORT AMBIENT AIR QUALITY MONITORING REPORT

Test	Report Ref No.: ETRC/EPA/15548/2025	Date of Report: 27.09.2025			
Name /Address/Type of Industry		M/s Dhampur Bio-organics Limited			
		Unit: Meerganj, Division	on: Sugar		
		Village: Nagari Sadat,	Block & Tehsil: Meergani		
		District: Bareilly (Uttai	r Pradesh) - 243504		
Mon	itored by	ETRC, Lucknow	•		
Loca	ation of Sampling points	Village: Nagaria Sadat			
1	GENERAL OBSERVATIONS	DETAILS - PM ₁₀	DETAILS - PM _{2.5}		
(a)	Weather conditions	Clear	Clear		
(b)	Wind direction	West to East	West to East		
(c)	Average humidity (%)	58	58		
(d)	Average ambient temperature (°C)	29	29		
(e)	Time of Sampling Started (Hours)	10:33 am (21/09/2025)	10:33 am (21/09/2025)		
(f)	Time of Sampling completed (Hours)	10:19 am (22/09/2025)	10:19 am (22/09/2025)		
(g)	Total time of sampling (minutes)	24 hour (1412 minutes)	24 hour (1412 minutes)		
2	Average sampling rate for PM (m³/minute)	1.165	NA		
3	Average sampling rate for gas (LPM)	0.5	NA		
4	TOTAL VOLUME OF AIR SAMPLED				
	• PM (m³)	• 1645.446	• 23.538		
	GAS (liter)	• 706.2			

TEST RESULT

Sr. No.	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS: dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006, RA: 2022	μg/m³	79.9	5.0 - 1200	For 24 hour = 100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	μg/m³	49.71	2.0 - 500	For 24 hour = 60
3	Sulphur Dioxide (SO ₂)	IS: 5182 (Part-02): 2001, RA: 2022	μg/m ³	12.58	5.0 - 1050	For 24 hour = 80
4	Oxides of Nitrogen (NO _x)	IS: 5182 (Part-06): 2006, RA: 2022	µg/m³	18.96	6.0 - 750	For 24 hour = 80
5	Carbon Monoxide (CO)	IS: 5182 (Part-10): 1999, RA: 2019	mg/m ³	0.48	0.114 - 10	For 8 hour = 02
6	Ozone (O ₃)	IS: 5182 (Part-09): 1974, RA: 2019	μg/m ³	14.2	10 - 200	For 1 hour = 180
7	Ammonia (NH ₃)	IS: 5182 (Part-25): 2018	μg/m ³	24.12	5.0 - 500	For 24 hour = 400
8	Lead (Pb)	IS: 5182 (Part-22): 2004, RA: 2019	µg/m ³	BDL	0.5 - 100	For 24 hour = 01
9	Benzene (C ₆ H ₆)	IS: 5182 (Part-11): 2006, RA: 2022	μg/m ³	BDL	2.0 - 500	Annual = 05
10	Nickel (Ni)	IS: 5182 (Part-26): 2020	ng/m ³	BDL	5.0 - 10000	Annual = 20
11	Arsenic (As)	EPA/625/R-96/010a; US EPA IO 3.2	ng/m³	BDL	2.0 - 1000	Annual = 06
12	Benzo (a) Pyrine - particulate phase only	IS: 5182 (Part-12): 2004, RA: 2019	ng/m³	BDL	1.0 - 50	Annual = 01

BDL=Below Detection Limit

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(Dr. Ritu Garg)



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ETRC/PM09/TEST-REP/FT/42

TEST REPORT AMBIENT AIR QUALITY MONITORING REPORT

Test	Report Ref No.: ETRC/EPA/15549/2025	Date of Report: 27.09.	Date of Report: 27.09.2025			
Name /Address/Type of Industry		M/s Dhampur Bio-orga	M/s Dhampur Bio-organics Limited			
	· ·	Unit: Meerganj, Division	on: Sugar			
		Village: Nagari Sadat,	Block & Tehsil: Meergani			
		District: Bareilly (Uttai				
Mon	itored by	ETRC, Lucknow				
Loca	ation of Sampling points	Village: Jatan				
1	GENERAL OBSERVATIONS	DETAILS - PM ₁₀	DETAILS - PM _{2.5}			
(a)	Weather conditions	Clear	Clear			
(b)	Wind direction	West to East	West to East			
(c)	Average humidity (%)	58	58			
(d)	Average ambient temperature (°C)	30	30			
(e)	Time of Sampling Started (Hours)	10:42 am (22/09/2025)	10:42 am (22/09/2025)			
(f)	Time of Sampling completed (Hours)	10:20 am (23/09/2025)	10:20 am (23/09/2025)			
(g)	Total time of sampling (minutes)	24 hour (1419 minutes)	24 hour (1419 minutes)			
2	Average sampling rate for PM (m³/minute)	1.175	NA			
3	Average sampling rate for gas (LPM)	0.5	NA			
4	TOTAL VOLUME OF AIR SAMPLED					
	• PM (m³)	• 1667.325	• 23.648			
	GAS (liter)	• 709.5				

TEST RESULT

Sr. No.	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS: dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006, RA: 2022	μg/m³	80.5	5.0 - 1200	For 24 hour = 100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	μg/m ³	<mark>47</mark> .78	2.0 - 500	For 24 hour = 60
3	Sulphur Dioxide (SO ₂)	IS: 5182 (Part-02): 2001, RA: 2022	µg/m³	13.52	5.0 - 1050	For 24 hour = 80
4	Oxides of Nitrogen (NO _x)	IS: 5182 (Part-06): 2006, RA: 2022	μg/m ³	19.96	6.0 - 750	For 24 hour = 80
5	Carbon Monoxide (CO)	IS: 5182 (Part-10): 1999, RA: 2019	mg/m ³	0.50	0.114 - 10	For 8 hour = 02
6	Ozone (O ₃)	IS: 5182 (Part-09): 1974, RA: 2019	μg/m ³	13.6	10 - 200	For 1 hour = 180
7	Ammonia (NH ₃)	IS: 5182 (Part-25): 2018	μg/m ³	22.08	5.0 - 500	For 24 hour = 400
8	Lead (Pb)	IS: 5182 (Part-22): 2004, RA: 2019	µg/m³	BDL	0.5 - 100	For 24 hour = 01
9	Benzene (C ₆ H ₆)	IS: 5182 (Part-11): 2006, RA: 2022	μg/m ³	BDL	2.0 - 500	Annual = 05
10	Nickel (Ni)	IS: 5182 (Part-26): 2020	ng/m ³	BDL	5.0 - 10000	Annual = 20
11	Arsenic (As)	EPA/625/R-96/010a; US EPA IO 3.2	ng/m³	BDL	2.0 - 1000	Annual = 06
12	Benzo (a) Pyrine - particulate phase only	IS: 5182 (Part-12): 2004, RA: 2019	ng/m³	BDL	1.0 - 50	Annual = 01

BDL=Below Detection Limit

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ETRC/PM09/TEST-REP/FT/42

TEST REPORT AMBIENT AIR QUALITY MONITORING REPORT

Test	Report Ref No.: ETRC/EPA/15550/2025	Date of Report: 27.09.	Date of Report: 27.09.2025			
			M/s Dhampur Bio-organics Limited			
		Unit: Meerganj, Division	on: Sugar			
		Village: Nagari Sadat,	Block & Tehsil: Meerganj			
		District: Bareilly (Uttai	Pradesh) - 243504			
Mon	itored by	ETRC, Lucknow	,			
Loca	ation of Sampling points	Village: Sindhauli				
1	GENERAL OBSERVATIONS	DETAILS - PM ₁₀	DETAILS - PM _{2.5}			
(a)	Weather conditions	Clear	Clear			
(b)	Wind direction	West to East	West to East			
(c)	Average humidity (%)	58	58			
(d)	Average ambient temperature (°C)	30	30			
(e)	Time of Sampling Started (Hours)	10:56 am (22/09/2025)	10:56 am (22/09/2025)			
(f)	Time of Sampling completed (Hours)	10:25 am (23/09/2025)	10:25 am (23/09/2025)			
(g)	Total time of sampling (minutes)	24 hour (1414 minutes)	24 hour (1414 minutes)			
2	Average sampling rate for PM (m³/minute)	1.155	NA			
3	Average sampling rate for gas (LPM)	0.5	NA			
4	TOTAL VOLUME OF AIR SAMPLED					
	• PM (m³)	• 1633.401	• 23.570			
	GAS (liter)	• 707.1				

TEST RESULT

Sr. No.	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS: dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006, RA: 2022	µg/m³	78.5	5.0 - 1200	For 24 hour = 100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	μg/m ³	47.94	2.0 - 500	For 24 hour = 60
3	Sulphur Dioxide (SO ₂)	IS: 5182 (Part-02): 2001, RA: 2022	μg/m ³	12.85	5.0 - 1050	For 24 hour = 80
4	Oxides of Nitrogen (NO _x)	IS: 5182 (Part-06): 2006, RA: 2022	μg/m ³	18.23	6.0 - 750	For 24 hour = 80
5	Carbon Monoxide (CO)	IS: 5182 (Part-10): 1999, RA: 2019	mg/m ³	0.50	0.114 - 10	For 8 hour = 02
6	Ozone (O ₃)	IS: 5182 (Part-09): 1974, RA: 2019	µg/m³	12.9	10 - 200	For 1 hour = 180
7	Ammonia (NH ₃)	IS: 5182 (Part-25): 2018	μg/m ³	23.42	5.0 - 500	For 24 hour = 400
8	Lead (Pb)	IS: 5182 (Part-22): 2004, RA: 2019	μg/m ³	BDL	0.5 - 100	For 24 hour = 01
9	Benzene (C ₆ H ₆)	IS: 5182 (Part-11): 2006, RA: 2022	µg/m³	BDL	2.0 - 500	Annual = 05
10	Nickel (Ni)	IS: 5182 (Part-26): 2020	ng/m ³	BDL	5.0 - 10000	Annual = 20
11	Arsenic (As)	EPA/625/R-96/010a; US EPA IO 3.2	ng/m³	BDL	2.0 - 1000	Annual = 06
12	Benzo (a) Pyrine - particulate phase only	IS: 5182 (Part-12): 2004, RA: 2019	ng/m³	BDL	1.0 - 50	Annual = 01

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ETRC/PM09/TEST-REP/FT/44

TEST REPORT AMBIENT NOISE MONITORING AND ANALYSIS REPORT

Test Report Ref No.: ETRC/EPA/15296/2025 Name /Address/Type of Industry Monitored by		Date of Report: 11/09/2025
		M/s Dhampur Bio-organics Limited Unit: Meerganj, Division: Sugar Village: Nagari Sadat, Block & Tehsil: Meerganj District: Bareilly (Uttar Pradesh) - 243504
		ETRC, Lucknow
Sr. No.	GENERAL INFORMATION	DETAILS
(a)	Date of monitoring	03/09/2025 (06:00 AM) to 04/09/2025 (06:00 AM)
(b)	Sample Description	Ambient Noise
(c)	Sampling Location	Near Project Site
(d)	Environmental Condition	Normal
(e)	Monitoring Protocol	IS: 9989: 1981, Reaffirmed: 2020

TEST RESULT

	×		Ambient Noise Level	
Sr. No.	Parameter	Unit	Results Day Time (06.00 AM - 10.00 PM)	Results Night Time (10.00 PM - 06.00 AM)
1	Equivalent sound level	dB(A)	60.23	48.74

	Noise Standards as per CPC	B Schedule rule 3(1)	and 4(1)
Area	Catagory of Area/Zone	Limits in dB	
Code	Category of Area/Zone	Day Time	Night Time
Α	Industrial Area	75	70
В	Commercial Area	65	55
С	Residential Area	55	45
D	Silence Zone	50	40

..... END OF REPORT.....

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Authorized Signatory (Dr. Ritu Garg) QM



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ETRC/PM09/TEST-REP/FT/45

TEST REPORT WATER & WASTE WATER ANALYSIS

Test Report Ref No.: ETRC/EPA/15297/2025	Date of Report: 11/09/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
-	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meerganj
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Water/ Waste Water	Ground Water	5	Packing Condition	Sealed
2	Sample Description	Borewell Water	6	Sample Collected by	ETRC
		Borewell Water	0	Sample Collection date	04.09.2025
3	Sample received date	04.09.2025	7	Analysis Start Date	04.09.2025
4	Sample Quantity	5.0 liters	8	Analysis End Date	10.09.2025

TEST RESULT

Sr.	Test Parameter	Test Parameter Unit Protocol/Test Method Result	Result	Range of testing	Indian Standard 10500: 2012		
No			Trotogon rost motilog	Result	/limit of detection	Desirable	Permissible
			Physico-chemical Para	meters			
1	Colour	Hazen	IS 3025 (Part - 04): 2021	<5.0	5 - 30	5	15
2	Odour	-	IS 3025 (Part - 05): 2018	Agreeable	Qualitative	Agreeable	Agreeable
3	рН	-	APHA 24th Ed 2023 - 4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 24 th Ed 2023 - 2130 B	BDL	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS 302 <mark>5 (Part - 16): 202</mark> 3	388.0	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 24 th Ed 2023 - 5540 C	BDL	0.05 - 0.5	0.2	1.0
8	Calcium as Ca mg/l IS 302		IS 3025 (Part - 40): 1991 Reaffirmed: 2019	54.4	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 24 th Ed 2023 - 3500 Mg, B	25.272 0.1 - 400		30	100
10	Chloride as Cl	mg/l	APHA 24th Ed 2023 - 4500-CI-B	24.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 24 th Ed 2023 - 4500 F ⁻ C	0.37	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS 3025 (Part - 26): 1986 Reaffirmed: 2021	BDL	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS 3025 (Part - 34): 1988 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 24 th Ed 2023 - 5530 C	BDL	0.001- 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 24 th Ed 2023 - 4500 SO ₄ ²⁻ E	20.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2320 B	268.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 24 th Ed 2023 - 2340 C	240.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	HIII		0.03	0.2
19	Boron as B	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	APHA 24 th Ed 2023 - 3120 B		0.5	1.0
20	Copper as Cu	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	APHA 24 th Ed 2023 - 3120 B		0.05	1.5
21	Iron as Fe	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.13	0.05 - 20	0.3	No Relaxation

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Email: ETRCLTH@YAHOO.IN, Web.: www.etrcindia.com

(ISO 9001:2015, ISO 45001:2018 (OH&S) ISO 14001:2015)

An approved laboratory from Ministry of Environment, Forest and Climate change, Govt. of India under EPA 1986

Test Report Ref No.: ETRC/EPA/15297/2025

		74 1020112020				
Manganese as Mn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES) 0.02 0.02		0.02 - 5.0	0.1	0.3
Zinc as Zn	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	0.36 0.05.16		5	15
Cadmium as Cd	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.003 - 2.0	0.003	No Relaxation
Lead as Pb	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.01 - 10	0.01	No Relaxation
Mercury as Hg	µg/i	APHA 24 th Ed 2023 - 3112 B	BDL 0.5 - 100		1.0	No Relaxation
Nickel as Ni	mg/l	APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDI		0.02	No Relaxation
Arsenic as As	ABUA 24th Ed 2022 2120 B		BDL	0.02 - 2.0	0.01	0.05
Total Chromium mg/I APHA 24 th Ed 2023 - 31.		APHA 24 th Ed 2023 - 3120 B (ICP - OES)	BDL	0.03 - 5.0	0.05	No Relaxation
	···	Microbiological Param	neters	William		
60 E. coli MPN/		IS 1622 - 1981 Reaffirmed: 2019	Absent	<1.8 - 16000		e detected in any ml sample
T. coli MPN/ APHA 24 th Ed. 2023 100 ml A,B,C		APHA 24 th Ed. 2023 - 9221 - A,B,C	Absent	<1.8 - 16000	Shall not be	e detected in any ml sample
	Zinc as Zn Cadmium as Cd Lead as Pb Mercury as Hg Nickel as Ni Arsenic as As Total Chromium E. coli	Zinc as Zn mg/l Cadmium as Cd mg/l Lead as Pb mg/l Mercury as Hg µg/l Nickel as Ni mg/l Arsenic as As mg/l Total Chromium mg/l E. coli MPN/100 ml T. coli	Zinc as Zn mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Cadmium as Cd mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Lead as Pb mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Mercury as Hg µg/l APHA 24th Ed 2023 - 3112 B Nickel as Ni mg/l APHA 24th Ed 2023 - 3112 B (ICP - OES) Arsenic as As mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Total Chromium mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Total Chromium mg/l APHA 24th Ed 2023 - 3120 B (ICP - OES) Microbiological Param E. coli MPN/ IS 1622 - 1981 Reaffirmed: 2019 T. coli MPN/ APHA 24th Ed. 2023 - 9221 -	Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES)	Manganese as Min mg/l (ICP - OES) 0.02 0.02 - 5.0 Zinc as Zn mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.003 - 2.0 Cadmium as Cd mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.01 - 10 Lead as Pb mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.01 - 10 Mercury as Hg µg/l APHA 24 th Ed 2023 - 3112 B BDL 0.5 - 1000 Nickel as Ni mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.02 - 5.0 Arsenic as As mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.02 - 2.0 Total Chromium mg/l APHA 24 th Ed 2023 - 3120 B (ICP - OES) BDL 0.03 - 5.0 Microbiological Parameters S 1622 - 1981 Reaffirmed: 2019 Absent 16000 T. coli MPN/ APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th Ed. 2023 - 9221 - Absent <1.8 - 16000 APHA 24 th	Coli

BDL=Below Detection Limit

..... END OF REPORT......

• ETRC warrants that all analytical work is conducted professionally in accordance with all applicable standard laboratory practices and that this data reflects our best attempt to generate accurate results for the sample, mentioned in the report as above.

The result relate only to the items tested.

• ETRC does not assume any liability for any claims or damages related to the quality of parameter analyzed in the results and/or the performance of the equipment constituting to the results.

All disputes subject to Lucknow jurisdiction.

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Complain register is available in our laboratory.

Authorized Signatory (Sandeep Kr Verma) Lab-Incharge

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Authorized Signatory (Dr. Ritu Garg) QM

Page **2** of **2**



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ETRC/PM09/TEST-REP/FT/46

TEST REPORT SOIL ANALYSIS

Test Report Ref No.: ETRC/EPA/15298/2025	Date of Report: 11/09/2025
Name /Address/Type of Industry	M/s Dhampur Bio-organics Limited
•	Unit: Meerganj, Division: Sugar
	Village: Nagari Sadat, Block & Tehsil: Meerganj
	District: Bareilly (Uttar Pradesh) - 243504

SAMPLE DETAILS

1	Sampling Location	Within Premises	5	Packing Condition	Sealed
2	Sample Description	Soil Sample 6	6	Sample Collected by	ETRC
	Sample Description	Son Sample	0	Sample Collection date	04.09.2025
3	Sample received date	04.09.2025	7	Analysis Start Date	04.09.2025
4	Sample Quantity	500 gms	8	Analysis End Date	10.09.2025

TEST REPORT

Sr. No.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection
1	рН	- 1	IS 2720 (Part - 26): 1987 Reaffirmed: 2021	7.2	1 - 14
2	Electrical Conductivity	µmhos/cm	IS 14767: 2000 Reaffirmed: 2021	306.0	1 - 40000
3	Moisture content	%	IS 2720 (Part - 02):1973 Reaffirmed: 2020	2.96	1.0 - 50
4	Sulphur	Kg/Hec	IS 14685: 1999 Reaffirmed: 2019	12.20	5.0 - 100
5	Boron	mg/kg	ETRC/LABSOPS/06: 2022	BDL	1.0 - 100
6	Copper	mg/kg	ETRC/LABSOPS/07: 2022	0.42	0.3 - 500
7	Zinc	mg/kg	ETRC/LABSOPS/08: 2022	14.16	1.0 - 500
8	Iron	mg/kg	ETRC/LABSOPS/09: 2022	128.0	1.0 - 500
9	Manganese	mg/kg	ETRC/LABSOPS/10: 2022	9.02	1.0 - 500

BDL=Below Detection Limit

..... END OF REPORT......

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Complain register is available in our laboratory.

Jomma.

Authorized Signatory (Sandeep Kr Verma) Lab-Incharge



Authorized Signatory
(Dr. Ritu Garg)
QM

आम सूचना

आप सभी को स्चित किया जाता है कि पर्यावरण घन एवं जलवायु परिवर्तन मन्त्रालय द्वारा डी. एस. एम. शुगर भिल्स लिमिट्रेड, भीरगंज (धामपुर शुगर भिल्स लिमिट्रेड की इकाई). ग्राम नगरिया सादत, ब्लॉक एवं तहसील भीरगंज, जिला बरेली (उ. प्र.) को ई॰सी॰ आईडेन्टिफिकेशन नं॰ EC23B025UP120189 दिनांक 27.03.2023 के द्वारा वर्तमान. चीनी इकाई क्षमता मे विस्तारीकरण 5000 टी. सी. डी. से 11000 टी. सी. डी. तथा सह ऊर्जा प्तांट क्षमता. 43.5 मेगाबाट को पर्यावरण स्वीकृति प्रदान की है। पर्यावरण वन एवं जलवायु परिवर्तन मन्त्रालय द्वारा जारी पर्यावरण स्वीकृत की प्रति विभाग की खेबसाईट http:// moef.nic.in (http://environmentclearance.noc.in) एवं उ०प्र॰ प्रदूषण नियन्त्रण बोर्ड के पास उपलब्ध है।

म. डी. एस. एम. शुगर भिल्स लिभिटेडए मीरगंज (धामपुर शुगर भिल्स लिभिटेड की इकाई). ग्राम - नगरिया सादत ब्लॉक एवं तहसील -मीरगंज, जिला- बरेली (उ. प्र.)

PUBLIC NOTICE

This is to inform all of you that M/s DSM Sugar, Meerganj (A Unit of Dhampur Sugar Mills Limited), Sugar Division, village - Nagaria Sadat, Block & Tehsil; Meerganj, District-Bareilly (UP) has been granted EC with identification no. EC23B025UP120189 dated 27/03/2023, by the Ministry of Environment Forest and Climate Change. Environment clearance has been given to expansion of existing Sugar unit from 5000 TCD to 11000 TCD along with 43.5 MW Co gen power plant. A copy of the environmental clearance issued by the Ministry of Environment, Forest and Climate Change is available on the website of the department http:// moef.nic.in (http://environmentclearance.noc.in) and with the Uttar Pradesh Pollution Control Board.

M/s DSM Sugar, Meerganj (A Unit of Dhampur Sugar Mills Limited) Village – Nagaria Sadat, Block & Tehsil: Meerganj, District- Bareilly (UP)

PUBLIC NOTICE

Ministry Forest Change. Environment clearance has been given of existing to expansion Sugar unit from 5000 TCD MW Co gen CODY the clearance Ministry by the Environment. Forest and Climate Change is available on the website of the department http:// moef.nic.in / (http:// environmentclearance.noc.in and with the Uttar Pradesh Pollution Control Board.

Ws DSM Sugar, Meerganj (A Unit of Dhampur Sugar Mills Limited) Village – Nagaria Sadat, Block & Tehsil: Meerganj, District- Bareilly (UP)